Kreg®

NEW PRODUCTS FOR 2012

Rip Cut™

Page 32

Kreg Jig® HD

Page 12

Toolboxx™

Page 20

Product Catalog

TOOLS AND ACCESSORIES

Volume 28 // Fall 2012

800.447.8638 // www.kregtool.com

Welcome

In September of 1989, I took my “Craig’s Jig” to a local woodworking show to get it in front of a woodworking crowd for the very first time. 20 years later, as I sit and think about it, things at Kreg and for the woodworking industry as a whole have changed quite dramatically. While our particular family owned business has grown and prospered, high school woodshop classes have disappeared from our public schools, consumer acceptance of cheap RTA furniture has increased, woodworking show attendance has gone down, and the list goes on. Today though, there’s more good news than bad.

I’ve noticed some particularly encouraging trends in the woodworking industry lately which I think speak to its longevity and broad appeal. Individuals who previously would have never thought of themselves as ‘woodworkers’ are stepping up, giving it a try, and discovering what they’ve been missing all along. Whether it’s due to the current economic conditions, new and exciting DIY TV shows promoting the value of building projects yourself, the internet’s ability to spread a message quickly, or just the desire for homeowners to try something new and different… the fact is that things are changing.

At Kreg, we’re excited to be playing a lead role in this turn around. With the Kreg Jig®, we’ve been able to introduce an entirely new audience to the rewarding world of woodworking, and to give them the confidence to get started building their very own wood projects in just 3 easy steps – “Drill. Drive. Done!” What the Kreg Jig® really does is help make woodworking more approachable, and give individuals an opportunity to begin their journey into woodworking. At Kreg, it’s our goal to help them continue on that journey by creating quality products that simplify woodworking challenges and inspire them to keep learning and improving their skills.

Some of our newest tools are a perfect example of this. Our new Rip-Cut™ (page 32) dramatically simplifies the process of cutting large panels to width. With the Rip-Cut™ and just a simple circular saw, one person can quickly and easily rip stock from 1/8" to 24" wide. Also back for this year is the Kreg Toolboxx™ (page 20). The Toolboxx™ is a great way to keep your entire collection of Kreg tools organized. It features a great dual-access design so you can reach both storage bays at the same time. Also new this year, is the Kreg Jig® HD (page 12), a heavy duty jig designed specifically for large projects like wall framing, deck railings, outdoor furniture, etc. and I’m proud to say that the Kreg Toolboxx ™ - a great organizing solution for your entire Kreg collection - is back as a full-fledged product.

There are a lot of exciting things going on at Kreg right now, and new products just around the corner. Thanks to our devoted customers and the amazing team of dealers, reps, and employees we have here at Kreg, you can expect much more from us this year and in the years to come. It’s a great time to be a woodworker!

Until next time, good luck and good woodworking!

Sincerely,

Craig Sommerfeld
Founder/CEO

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Kreg Joinery™ - How It Works

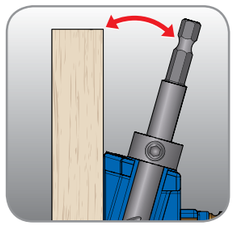
Kreg Joinery™ is an incredibly fast, strong, and simple way of joining wood. It essentially involves drilling a hole at an angle into one workpiece, and then joining it to a second workpiece with self-tapping screws. While it may seem simple, the technique is revolutionary because when you're done assembling, there's no need to leave your joint clamped up for hours, glue is completely optional, and – since you're only machining one workpiece – there are no frustrating alignment problems to deal with. Kreg Joints™ are so simple they can be built in just a few easy steps!

1 Drill.

The first step is to drill pocket-holes in your first workpiece. A pocket-hole is created with a specialized drill bit that features a stepped pilot tip. The step of the bit creates the flat-bottom 'pocket,' which seats the screw, while the tip creates the guide-hole for the screw to follow as it's driven into the second workpiece. The flat step created by the bit ensures that the screw head seats firmly in the bottom of the hole, resulting in an incredibly strong and tight joint.

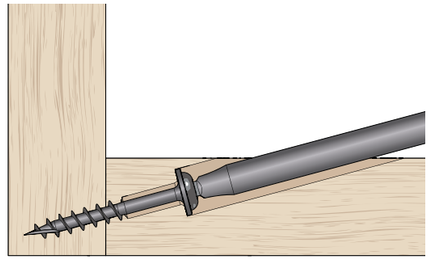
Each Kreg Jig® features lifetime-guaranteed hardened steel drill guides which guide your bit at a precise angle as you drill the pocket-hole. The angle of the pocket-hole is optimized for strength and flexibility across a wide range of material thicknesses, and ensures that your screw always exits at the center of the workpiece.

To drill the pocket-hole, simply place the workpiece in the Kreg Jig®, clamp it down using the built-in toggle clamp, adjust your depth and drill the hole! For panel joints, you put one hole about every 6-8 inches, for rail/stile joints you put two holes evenly across the joint depending on the width of the workpiece. The Kreg Jig® features three uniquely spaced holes so you can find just the right spacing for your workpiece.

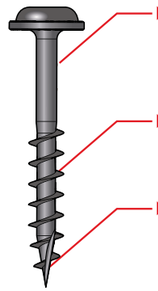


2 Drive.

With the pocket-hole drilled, the second step is to connect your workpieces together with Kreg specialized self-tapping screws. Clamping the joint ahead of time ensures that it will stay in place as you drive the screws. Again, there is no need to drill a pilot hole into the second workpiece at all; simply clamp the two pieces together using either the Kreg Face Clamp™ or Right Angle Clamp, and drive the screws to secure the joint. No complicated alignment and no waiting for the glue to dry!

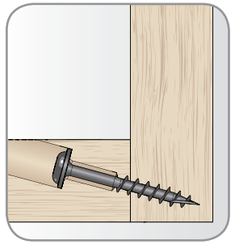


Kreg Screws include many features which make them uniquely suited for use with Kreg Joints™:



- ***Case-Hardened Steel:*** Constructed from industrial strength, case-hardened steel which is designed not to break, even in the hardest woods. The large washer head of these screws is designed to seat firmly in the bottom of the pocket for maximum joint strength.
- ***Half-Threaded Shank:*** This ensures that the threads are primarily in the second workpiece, preventing the threads from working against each other and pushing the joint apart as the screw is driven.
- ***Self-Tapping Tip:*** Eliminates the need to pre-drill holes in the second workpiece. The self-tapping tip of each screw drills its own hole as it's driven so the wood does not split –even in extremely hard woods such as hickory and oak.

Kreg screws are available in a wide variety of lengths, as well as coarse and fine thread types, depending on the type of wood you are working with. *(see more on page 18)*



3 Done!

That's it -- you're done! In just a minute or so, you've created an incredibly strong joint that requires minimal (if any) sanding and doesn't need to be clamped while waiting for the glue to dry! Once you've tightened the screw, you're ready to move on to the next joint or even start finishing! Visit your local dealer today to see for yourself just how fast, strong and simple this technique really is.

Why Kreg Joints™?

Amazingly fast.
When you don't spend your time clamping, waiting for glue to dry, and wading through complicated math, it's amazing how quickly your projects come together! With Kreg Joints™ you can forget all that other stuff and really have fun with your projects. Try a Kreg Jig® today, and learn what it's like to finish a project in hours instead of days.

Simple math.
Put the calculators away, and start building already! With Kreg Joints™, what you see is what you get, and unlike other techniques, there's no need to spend all your time calculating stock-overlaps and dry-fitting individual workpieces. Simple math. Fast and accurate results. Kreg Joinery™.

Glue is optional.
It's time-consuming and it's messy… but best of all, it's completely optional! Unlike mortise and tenons, dowels, and biscuits, the self-tapping screws inside of every Kreg Joint™ hold the stock together without any additional help. If you want the strongest joint, glue it. If you prefer speed and convenience, skip it!

Strength to spare.
It's fast, and it's easy… but it's also amazingly strong! Unlike other techniques, Kreg Joinery™ utilizes the mechanical advantage of self-tapping steel screws to maximize your joint-strength over the long haul. It's the same strength that industrial woodworkers have counted on for years, and now it's available to everyone!

Thousands of uses.
Kreg Joints™ can be used in nearly any situation; so whether you're building a chair, building a cabinet, making repairs to your squeaky floor, working with plywood or beautiful hardwood, Kreg Joints™ are always a perfect fit. Whatever it is you need to build, whatever it is that needs to be repaired, Kreg Joints™ can help!

Half the work.
Kreg Joinery™ saves you time and frustration at every step… or lack of a step. Don't worry about precisely lining up dowel holes, or spending hours cutting a perfect mortise and tenon; just drill the holes, drive the screws, and move on to the next project! Drill. Drive. Done.

No commitments.
Don't worry about needing a shop full of clamps or expensive saws and sanders. Kreg Joints™ are amazingly affordable to use, and require only the simplest of tools. All you need to get started, is a Kreg Jig®, a drill, and a saw. Happy building!

Kreg Joinery™ - Endless Applications

Kreg Joinery™ is perfect for a wide variety of applications. From face-frames to panel joints, from edgebanding to complex curves, Kreg Joinery™ can do it all. Whatever your next project, the Kreg Jig® can help you build it faster, easier, and stronger.

- The Kreg Jig® makes quick work out of simple storage projects. Whether you're building a wardrobe, shelving, a buffet table, the possibilities are nearly endless.

- Kreg Joints™ are great for assembling hard woods, soft woods, and composites.

- ***Strength secret:*** Hardened steel screws provide long-term holding power.

- Even in simple projects, Kreg Joints™ can be used in a variety of ways. One simple table could use Kreg Joints™ for leg and rail joints, edgejoining the top together, and even edgebanding plywood for a hardwood decorative edge.

- Pocket-Holes almost always can be hidden out of sight under shelves and on the back side of the project. When they can't be hidden, you can conceal them with Kreg wood or plastic plugs.

(See more on page 19)

Leg and Rail

Picture Frames

90˚ Beveled Corners

Angles

Stairs

Decks

Face-Framed Cabinets (rear view)

Shelving (rear view)

Frameless Cabinet

Convex and Concave Curves

Edgebanding Shelves and Counter Tops (shown upside down)

Aprons / Toe-kicks (shown upside down)

Kreg Jig® Master System

ITEM# K4MS

Ultimate Technology. Ultimate Features. The Ultimate Kreg Jig®.

The Kreg Jig® Master System is the ultimate Kreg Jig®, and a great choice for any woodworking enthusiast. Like the standard Kreg Jig®, the Kreg Jig® Master system features a durable glass-reinforced nylon body, a solid clamp design, and a large clamping recess for securing the jig to your work surface. In addition, the Master System comes complete with essential accessories that help you work faster and with greater precision. If you're serious about Kreg Joinery™, and even more serious about owning the highest quality tools, look no further than the Kreg Jig® Master System.

Includes:

Kreg Jig®, Face Clamp™, Portable Base, Drill Guide Spacer, Material Support Stop, Dust Collection Attachment, Spacer Block, 3/8" Stepped Quick Change Drill Bit, 6" and 3" Quick Change Square Driver, Depth Collar, Allen Wrench, Starter Screw Set, Starter Plug Set, Quick-Start Guide, and SkillBuilder™ DVD, all inside a durable carrying case.

ONLINE VIDEO

DRILL GUIDE LIFETIME WARRANTY

SkillBuilder™ DVD Included

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	3	9/16", 7/8" and 1-7/16"	Toggle Clamp on Benchtop Base Face Clamp™ for Portable Base	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"

3-Tools-In-1

Thanks to its innovative Removable Drill Guide, the Kreg Jig® Master System can be many tools at once. First, a sturdy benchtop jig utilizing the benchtop base for high-speed production Pocket-Holes, then a contractor-grade jig for work on the road through use of the portable base, and of course a high quality repair jig with the addition of Spacer Blocks to the bottom of the Drill Guide.

Heading to the job site or working on two projects at once? The Kreg Jig® Master System's drill guide block removes quickly from the benchtop base for use in the portable base.

FEATURES

MATERIAL SUPPORT STOP

The Material Support Stop can be set at any distance from the jig to help you repeat the same Pocket-Hole over and over again. The stop can also be swung out of the way to serve as a height support for large panels.

DUST COLLECTION

The Dust Collection Attachment effortlessly snaps into place on the front of the jig and attaches to any standard 1-1/4" vacuum hose. In addition to a clean shop, this simple attachment minimizes drill torque and dramatically increases the longevity of your drill bits.

INCLUDED FACE CLAMP™

This handy clamp features an extra large pad on one arm which helps to create a perfectly flush joint as your screws are driven. The clamp also can be connected directly to the Master System's portable base for high-speed panel drilling or use on the job site.

Kreg Jig®

ITEM# K4

Fast. Fun. Easy. The D.I.Y. Kreg Jig®.

The Kreg Jig® is the perfect choice for DIY'ers and anyone new to Kreg Joinery™. Whether you're building your first set of garage storage shelves or making simple repairs around the house, the Kreg Jig® can help you finish the job in less time, and with far less effort than you ever thought possible. The simple design gives you the confidence to start the project, and with joints as easy as "Drill. Drive. Done!" – you'll actually want to finish it.

Includes:

Everything you need to get started with Kreg Joinery™, including Kreg Jig®, Spacer Block, Stepped Drill Bit, 6" Square Driver, Starter Screw Set, Depth Collar, Allen Wrench, Starter Plug Set, SkillBuilder™ DVD, and Quick-Start Guide , all inside a compact and durable carrying case.

DRILL GUIDE LIFETIME WARRANTY

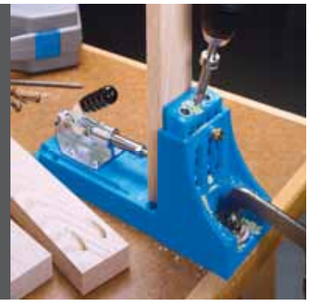
SkillBuilder™ DVD Included

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	3	9/16", 7/8" and 1-7/16"	Toggle Clamp for Benchtop Applications. Works with a variety of common clamps for repair applications.	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"

Wood Joinery Made Easy

The Kreg Jig® makes every joint you build faster and stronger… but perhaps more importantly, it makes them easier. Simple two-step operation, combined with easy thickness adjustments, built-in depth-setting gauges, a large clamping recess, and our patented 3-Hole Drill Guide, make this the most easy-to-use Kreg Jig® we've ever made.



Repairs Made Easy!

Drill Pocket-Holes at the problem joint.

Drive Self-Tapping Screws to secure the joint.

Done. Problem solved. It's really that easy!

FEATURES

3-HOLE DRILL GUIDE

Our patented 3-Hole Drill Guide lets you make perfectly placed Pocket-Holes in a wide variety of material widths and thicknesses, without ever having to release the clamp and reposition the workpiece.

LARGE CLAMPING RECESS

Whether you're using our multi-purpose Face Clamps™ or any common bar clamp or c-clamp, the Large Clamping Recess makes it easy to secure your jig to your workbench during use.

REMOVABLE DRILL GUIDE

For the hard to reach repair applications, or when you just want to take your work on the road, the Kreg Jig®'s removable Drill Guide guarantees that you'll always have the right tool for the job.

Kreg Jig® Jr. ITEM# R3

Little Tool. Big Impact.

The Kreg Jig® Jr. is an amazing repair jig and an exceptionally handy addition to any tool collection. Whether you're crawling under a table to make a quick repair or taking Kreg Joinery™ on the road, the Jr.'s small design lets you work where you need to most.

Includes:

Kreg Jig® Jr., Clamp Adapter, Stepped Drill Bit, 6" Driver Bit, Depth Collar, Allen Wrench, Starter Screw Set, instruction manual, all inside a compact and durable carrying case.

ONLINE VIDEO

DRILL GUIDE LIFETIME WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	2	3/4"	Works with a variety of common clamps. Clamp Pad Adapter accepts any Kreg Face Clamp™.	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"

The Perfect Tool for Repairs

Got a wobbly chair or table? You can pry it all apart, glue it, clamp it, reassemble it and hope it holds up, or... you can tighten it in a snap with the Kreg Jig® Jr. Small enough to fit just about anywhere, you can use it to fix chair runners, secure table rails to legs, and much more.

Compact Design

The compact body design of the Kreg Jig® Jr. is perfect for making repairs in tight locations.

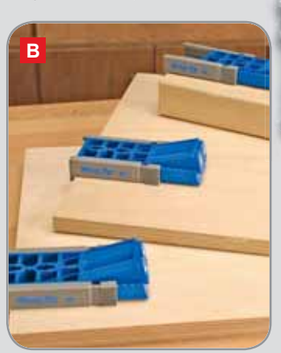
FEATURES

A CLAMP PAD ADAPTER

The Kreg Jig® Jr. is designed to be easily clamped in place with any of our dual-purpose Face Clamps™. The Clamp Pad Adapter snaps onto the back of the jig allowing our Face Clamps™ (not included) to be attached to the jig for faster drilling.

B MATERIAL THICKNESS SETTINGS

From thin drawer boxes and craft projects to stout 2X4's, this jig can join them all. Independent Easy Press™ Positioning Sliders feature 9 separate depth settings, allowing you to easily join materials from 1/2" up to 1-1/2" thick, in 1/8" increments.



C ORGANIZED CARRYING CASE

We've packaged this Kreg Jig® in a durable plastic carrying case to keep things organized and to make sure that you always have the tool, drill bit, and screws on hand to complete your next project. We've even included an incredibly handy Depth Collar Gauge built right into the case for quick and accurate collar setting.

D EASY-PRESS™ POSITIONING SLIDERS

Simply depress the button on the side of the jig and move the sliders so that your material thickness is aligned with the arrow on the jig body (shown in red) to set your drilling depth.

Kreg Jig® Mini ITEM# MKJKIT

Work Anywhere.

The Kreg Jig® Mini works best in very specific applications where the smallest jig possible is required. Whether you're repairing a table leg or adding a Pocket-Hole in the middle of a half-assembled project, the fenceless design gives you more flexibility and adjustability to match each unique circumstance. Although the design of the Kreg Jig® Mini is exceedingly simple, it features the same hardened steel drill guide as our other jigs.

Includes:

This kit includes the Mini Kreg Jig®, stepped drill bit, depth collar and allen wrench.

DRILL GUIDE LIFETIME WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Clamping Method	Workpiece Thickness Settings
Glass Filled Nylon	1	N/A	Works with a variety of common clamps or any Kreg Face Clamp™.	1/2" to Unlimited

FEATURES

UNLIMITED MATERIAL THICKNESS

The Kreg Jig® Mini is the only Kreg Jig® that does not include a positioning fence. This fenceless design allows you to make precise angle and stock depth adjustments as needed, making the Mini the most 'positionable' jig available.

PLUG SETTING FEATURE

If you decide to conceal or decoratively accent your Pocket-Holes with our solid wood Pocket-Hole Plugs, the Mini's plug setting feature is the fastest, easiest, and safest way to do so.

WOOD-CHIP RELIEF HOLE

With the Kreg Jig® Mini, you don't have to keep removing the drill bit to clean out the hole. A wood-chip relief hole in the jig gives the removed material a place to go, so you can keep on drilling.

HARDENED STEEL DRILL GUIDE

Precise Pocket-Holes are a guarantee with the Kreg Jig® Mini because the hardened steel drill guide keeps the bit from deflecting as it hits the workpiece.

Kreg Jig® HD

ITEM# KJHD

Bigger is Better.

If you build a lot of outdoor projects and work with 2x4's and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit, drills bigger holes, and utilizes bigger screws, so that you can build bigger and stronger projects.

Designed with the same tried-and-true efficient design and hardened steel drill guides as the original Kreg Jig®, the all-new Kreg Jig® HD lets you drills holes which are 25% larger, and joints that are an amazing 50% stronger than traditional Kreg Joints™!

Includes:

HD Drill Guide, Stop Block, Kreg Jig® HD Drill Bit, HD Stop Collar and Allen Wrench, 6" Kreg Jig® HD Driver Bit, Starter Screw Set and Quick Start Guide.

NOTE:
Be sure to check with your local building code authority before using the Kreg Jig HD to construct load bearing objects such as interior walls or deck railings. Building codes differ from area to area. Please reference applications in user manual or www.kregtool.com for more information.

ONLINE VIDEO

DRILL GUIDE LIFETIME WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass Filled Nylon	2	1-7/16"	1-1/2", 3-1/2"

Heavy Duty Screws:

The Kreg Jig® HD is optimized for working with 2x4's and larger stock. It utilizes #14 industrial-quality, heavy-duty, hardened-steel, screws which provide incredible shear resistance as well as 3 anti-corrosion layers for incredible long-term corrosion resistance.

It Works Wherever You Do:

Whether you're framing walls, building deck railings, backyard furniture, fences, benches, or any other large project, you always want the strongest joint possible; and this is where the Kreg Jig® HD excels – strength.

FEATURES

50% STRONGER THAN STANDARD POCKET-HOLES

Thanks to the large aggressively threaded #14 hardened steel screws, joints constructed with the Kreg Jig® HD are up to 50% stronger than their standard sized counterparts. Strength that compounds with each screw you drive.

STOP BLOCK

The Kreg Jig® HD works best as a stand-alone jig; simply connect it to your Kreg Face Clamp™, lock it into place using the included Stop Block, and take it where you need to go. The Stop Block registers your jig against the workpiece so it's always in the right position.

WORKS WITH THE K3 & K4 KREG JIGS

Depending on the project, the Kreg Jig® HD can also connect directly to your model K3 or K4 Kreg Jig® benchtop base for upright drilling. A very handy feature if you already own a Kreg Jig®.

Micro Pocket™ Drill Guide

ITEM# KJMICRODGB

No, Smaller is Better.

With a 25% smaller hole diameter, the Micro Pocket™ Drill Guide lets you create more compact, low-profile Pocket-Holes in the same joinery applications, but also tackle smaller projects, thinner stock, and tighter repair applications, where standard Pocket-Holes simply can't go. Designed for use with the Kreg Jig® or Kreg Jig® Master System.

Includes:

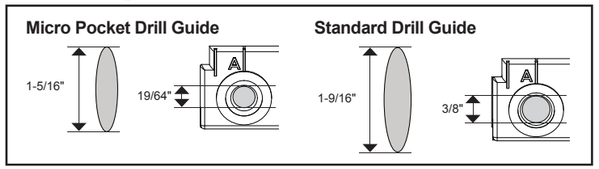
Micro Pocket™ Drill Guide, Micro Pocket™ Drill Bit, Micro Pocket™ Depth Collar and Allen Wrench and Starter Screw Set.

ONLINE VIDEO

DRILL GUIDE LIFETIME WARRANTY

SPECIFICATIONS

Body Material	Number of Drill Guides	Drill Guide Spacings	Workpiece Thickness Settings
Glass Filled Nylon	3	9/16", 7/8" and 1-7/16"	1/2", 5/8", 3/4", 7/8", 1", 1-1/8", 1-1/4", 1-3/8", 1-1/2"



FEATURES

A ENDLESS APPLICATIONS
25% smaller hole works great in virtually every application you'd use standard Pocket-Holes in, and because it removes less material, drill strokes are faster and easier as well.

B PERFECT FOR 1/2" STOCK
Screw heads seat well below material surface in thin stock, perfect for creating fully pluggable Pocket-Holes in 1/2" thick material like drawer boxes.

C PERFECT FOR NARROW STOCK
Reduced width lets you drill two holes across extremely narrow stock, down to 1" wide, creating a much stronger joint in narrow pieces.

D CHOOSE YOUR JIG
Fully compatible with the Kreg Jig® and Kreg Jig® Master System. Features black color to differentiate from standard Drill Guide.

RECOMMENDED ACCESSORIES

ITEM# KPDGB

Kreg Jig® Portable Base
This handy base accepts your Kreg Jig® Drill Guide and connects to most Kreg Face Clamps™ for portable Pocket-Holes almost anywhere. Give your jig "3-tools-in-1" flexibility.
(See page 14)

Micro Pocket™ Plugs and Screws
Plugs and screws designed specifically for use with the Micro Pocket™ Drill Guide. 3/4" long screws ensure the screw head seats well below the surface of the wood.
(See pages 18 – 21)

Kreg Jig® Accessories

Kreg Jig® Portable Base

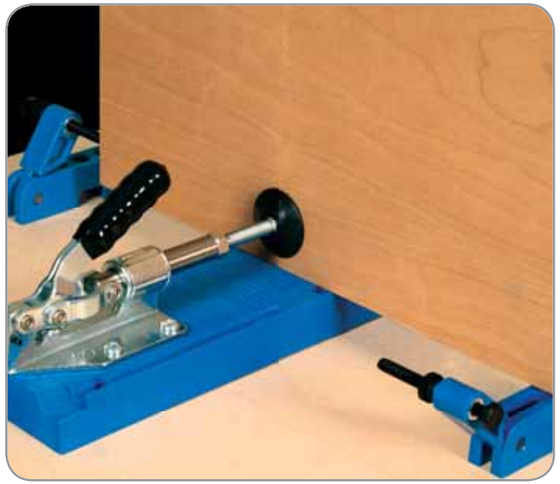
ITEM# KPDGB

This handy base accepts all three Kreg Drill Guides; standard, Micro, and HD. It also connects to most Kreg Face Clamps™ for quick one-handed operation. Gives your jig “3-tools-in-1" flexibility.

Material Support Stop

ITEM# KJSS

Repeatable Pocket-Holes. Set any distance from the jig and repeat the same Pocket-Holes over and over again.



Dust Collection Attachment

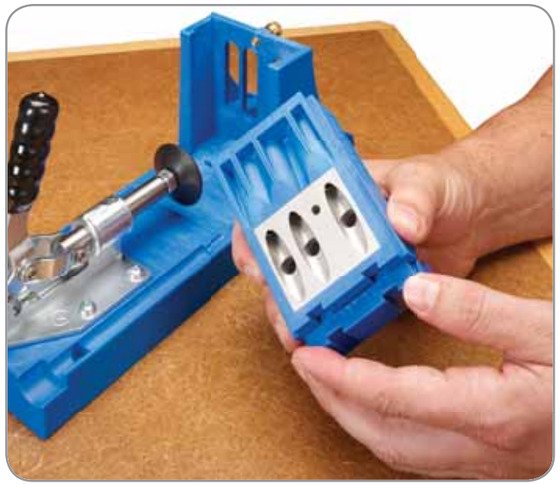
ITEM# KJDCA

Keep a clean shop. Connect any standard 1-1/4" vacuum hose to your Kreg Jig® for faster drill strokes and a cleaner shop. Works only with Kreg Jig® (K4) and Kreg Jig® Master System (K4MS).

Drill Guide Spacer Blocks

ITEM# KDGADAPT

For quick and easy repair applications. Each spacer compensates for an additional 1/4" in material thickness. Set includes three blocks.



Kreg Jig® Accessories

Drill Bits

Our one-piece design eliminates clogging and provides a much smoother and faster drilling stroke than the drill bits with replaceable center drills. The KJD bit for our manual Kreg Jigs® is made of high-speed steel while the DKDB machine bit is made of cobalt steel that increases the bit’s life. Because the DKDB bit is also 3/8" diameter it can be used in any of our manual jigs as a premium replacement. Be sure to order the left-hand drill bit (LH-DKDB) for the center spindle of the DK3100 fully-automatic machine.

#DKDB	**For DK1100, DK3100, DK5100 and Foreman**
#LH-DKDB	**For DK3100 Center Spindle (Left Hand)**
#KJD	**For Kreg Jigs®**
#KJDHD New	**For Kreg Jig® HD** *(not shown above)*
#KJSC/D	**Depth Collar / Allen Wrench**
#KJD/MICROBIT	**For Micro Pocket Drill Guide**
#KJSC/MICROBIT	**Micro Pocket Depth Collar / Allen Wrench** *(KJSC/MICROBIT not shown above)*

Drivers

Deep #2 Driver resists cam-out and comes in either 3" or 6" lengths. The 6" length is easier to use in the majority of applications, but the 3" works great in tight spots.

#DDS	**3" & 6", #2 Square Driver Set**
#D6X2	**(2) - 6", #2 Square Driver Set**
#D6HD New	**6", #3 Square Driver for Kreg Jig® HD**

Quick Change Kit

ITEM# QUIK-KIT

Quickly switch from drilling Pocket-Holes to driving Pocket-Hole Screws in just seconds with our Quick Change kit. The complete set includes everything you need for faster and more secure bit changes.

Includes:
- Quick Change Chuck
- #2 Square Driver
- Hex Shank Pocket-Hole Bit
- Depth Collar / Allen Wrench

ONLINE VIDEO

Quick Change Drill Bit

ITEM# QUIK-BIT

Made specifically for Kreg Joinery™. Standard 1/4" hex shank works with any standard quick-change chuck.

Quick Change Bit Adapter

ITEM# QUIK-ADAPT

Converts your standard 3/8" round shank bits into Quick Change compatible hex shank bits.

Kreg Jig® Screws and Plugs

Kreg Screws 18
Screw Kits 19
Kreg Toolboxx 20
Pocket-Hole Plugs 21

Self-Tapping Screws

Kreg screws are built with a wide variety of unique features that work together to ensure the strongest joint possible, easy driving, and the smallest chance of splitting. Choosing Kreg screws means you expect the best possible results, but to get those results you'll have to choose the best Kreg screw for your particular project. Choosing the right screw is straightforward once you understand the unique qualities of each screw type and how those qualities impact the success of your project.

Head Style

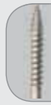
Unlike basic dry-wall screws with wedge-shaped heads prone to splitting wood, Kreg Screws feature large flat heads designed to seat firmly in the bottom of the Pocket-Hole. This dramatically improves overall joint strength and prevents the wood from splitting. Available in two styles…

MAXI-LOC
These Washer Head screws are the recommended screw for the majority of applications. The large head provides maxium surface area on the head of the screw, helping to ensure the strongest joint possible.

PAN-HEAD
The smaller head of our Pan-Head screws makes them the preferred choice for extremely hard woods and 1/2" stock. Pan-Head screws also feature a smaller shank diameter which reduces the chance of splitting your material.

Thread Style

Kreg screws are available in three different thread styles all featuring a self-tapping tip. This allows the screw to drill its own hole while being driven, eliminating the need to pilot drill the adjoining workpiece, and preventing your wood from splitting.



FINE THREAD — Fine thread screws are the preferred choice for hardwoods.
Ash | Maple | Hickory | Mahogany | Oak | Walnut | Cherry | Birch

COARSE THREAD — Coarse thread screws are the preferred choice for softwoods.
Plywood | Particle Board | MDF | Melamine | Pine | Cedar | Fir | Spruce | Basswood | Butternut | Poplar | Aspen

HI-LO THREAD — For use as a general purpose screw and with medium hardwoods such as Poplar.

Composition

Incredibly durable case hardened steel ensures that you get the strongest possible joint, and that your screw will spin out in the hole before the head ever breaks off. Kreg screws are available in three finishes…

Zinc
Our zinc coated screws are recommended for a wide variety of indoor projects where exposure to moisture is not a significant concern.

Blue-Kote
Blue-Kote™ screws are the best choice for damp or wet applications. Blue-Kote™ screws feature 3 anti-corrosion layers making them perfect for a variety of outdoor environments.

STAINLESS
Our stainless screws are specially designed for maritime applications, excessive exposure to salt water, and other exceedingly corrosive environments such as ACQ treated lumber.

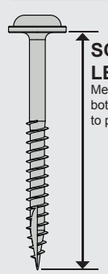
Length

The most important part of choosing the right screw for your application is selecting the correct screw length. As a general rule, we suggest using the shown screw lengths when joining like material thicknesses, such as 3/4" to 3/4" material.

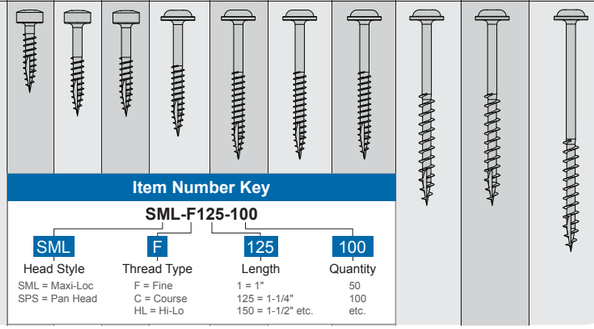
The fully threaded design of most standard screws can actually push the two workpieces apart when being tightened down. The unique design of Kreg Screws eliminates this problem and ensures the joint pulls tightly together.

Watch an online video at kregtool.com for help choosing the best screw for your application.

ONLINE VIDEO



Material Thickness	1/2"	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-3/8"	1-1/2"
Screw Length	3/4"	1"	1"	1-1/4"	1-1/2"	1-1/2"	1-1/2"	2"	2"	2-1/2"



Item Number Key

SML-F125-100

SML	F	125	100
Head Style	Thread Type	Length	Quantity
SML = Maxi-Loc SPS = Pan Head	F = Fine C = Course HL = Hi-Lo	1 = 1" 125 = 1-1/4" 150 = 1-1/2" etc.	50 100 etc.

Kreg Screws

All Kreg Screws are available in a variety of quantities. See price sheet for package quantity prices.

Zinc

Part#	Thread	Length	Head	Qty.	Diameter
SML-C1	Coarse	1"	Maxi-Loc™	100, 500, 1000, 5000	#8
SPS-C1	Coarse	1"	Pan Head	100, 500, 1000, 5000	#6
SML-C125	Coarse	1.25"	Maxi-Loc™	100, 500, 1000, 5000	#8
SML-C150	Coarse	1.5"	Maxi-Loc™	100, 500, 1000, 5000	#8
SML-C2	Coarse	2"	Maxi-Loc™	50, 250, 3000	#8
SML-C250	Coarse	2.5"	Maxi-Loc™	50, 250, 2000	#8
SPS-F075	Fine	.75"	Pan Head	100, 500, 1000, 5000	#6
SPS-F1	Fine	1"	Pan Head	100, 500, 1000, 5000	#6
SML-F125	Fine	1.25"	Maxi-Loc™	100, 500, 1000, 5000	#7
SPS-F125	Fine	1.25"	Pan Head	100, 500, 1000, 5000	#6
SML-F150	Fine	1.5"	Maxi-Loc™	100, 500, 1000, 5000	#7
SPS-F150	Fine	1.5"	Pan Head	100, 500, 1000, 5000	#6
SML-HL125	Hi-Lo	1.25"	Maxi-Loc™	100, 500, 1000, 5000	#7

STAINLESS

Part#	Thread	Length	Head	Qty.	Diameter
SML-C125S5	Coarse	1.25"	Maxi-Loc™	100, 1000, 5000	#8
SML-C150S5	Coarse	1.5"	Maxi-Loc™	100, 1000, 5000	#8
SML-C250S5	Coarse	2.5"	Maxi-Loc™	50, 250, 2000	#10
SML-F125S5	Fine	1.25"	Maxi-Loc™	100, 1000, 5000	#7

HEAVY HD DUTY — New

Part#	Thread	Length	Head	Qty.	Diameter
SML-C2X250	Coarse	2.5"	Maxi-Loc™	30, 125	#14

Blue-Kote

Part#	Thread	Length	Head	Qty.	Diameter
SML-C125B	Coarse	1.25"	Maxi-Loc™	100, 1000, 5000	#8
SML-C150B	Coarse	1.5"	Maxi-Loc™	100, 1000, 5000	#8
SML-C2B	Coarse	2"	Maxi-Loc™	50, 250, 3000	#8
SML-C250B	Coarse	2.5"	Maxi-Loc™	50, 250, 2000	#8

Screw Kits

Keeping your screws organized has never been easier. Simply choose your kit, standard or Blue-Kote™ for building outdoors. Each refillable carrying case comes complete with a selection of the most popular screws for Kreg Joinery™, and a handy screw guide so you always choose the right screw for the job.

ITEM# SK03

Screw Kit

This kit contains five of the most popular self-tapping screw sizes for Kreg Joinery™ in a durable, easy-to-carry case.

Included:	QTY.
SPS-F1	150
SPS-C1	150
SML-F125	150
SML-C125	150
SML-C250B	75

ITEM# SK03B

Blue-Kote™ Screw Kit

This kit includes 4 of the most popular weather-resistant screws in a durable easy-to-carry case. Perfect for carrying outdoors.

Included:	QTY.
SML-C125B	100
SML-C150B	100
SML-C2B	100
SML-C125B	150

Kreg Toolboxx™

ITEM# KTC22

The Ultimate Storage Solution for your entire Kreg collection!

The Kreg Toolboxx™ is a rugged and handy way to keep your Kreg Jig® system organized. The top section features a 15-bin organizer so you can keep all of your screws, plugs, and accessories organized, while the bottom section includes a deep bay to store the Kreg Jig® and larger accessories like the Dust Collection Attachment, Face Clamp™ and Right Angle Clamp. The Toolboxx™ features a unique dual-access design allowing you to access both levels at the same time.

The Toolboxx™ comes complete with an assortment of over 1,000 high-quality Kreg Screws. The screws are organized and stored in compact storage bins that can be removed from the Toolboxx™, and transported directly to your project.

Includes:
Toolboxx™, (150) SPS-F075, (150) SML-C125, (150) SML-F125, (150) SML-C150, (150) SML-F150, (150) SPS-F1, (SPS-C1)

FULL ACCESS Top and Bottom

CLEAR WINDOW Visible Components

DURABLE Construction

15 Bin Organizer

FEATURES

A CANTILEVER STYLE MECHANISM
Cantilever style mechanism provides simultaneous access to top and bottom sections.

B CLEAR WINDOW
Clear Window and 15 bin organizer on top of Toolboxx™ keeps your components visible and accessible.

C DURABLE POLYMER CONSTRUCTION
Durable Polymer Construction stands up to every day shop use.

D HEAVY-DUTY
Heavy-Duty metal carrying handle with flip-up design keeps handle out of the way when not in use.

Pocket-Hole Plugs

Conceal your Pocket-Holes

For those times when Pocket-Holes won't be hidden on the backside of your project or you want to highlight them decoratively, use our Pocket-Hole Plugs. Plugs are offered in 7 solid wood species, and 5 plastic plug colors for use on laminated surfaces.

Wood Plugs

		Available in Quantities of:	
#P-MAP	MAPLE	50	200
#P-WAL	WALNUT	50	200
#P-OAK	OAK	50	200
#P-PIN	PINE	50	200
#P-CHE	CHERRY	50	200
#P-CDR	CEDAR	50	200
#P-PNT	PAINT GRADE	50	200

Plastic Plugs

Plastic Plugs are great for laminated surfaces and come in several colors.

		Available in Quantities of:
#CAP-BRN	BROWN	50
#CAP-BLK	BLACK	50
#CAP-WHT	WHITE	50
#CAP-ALM	ALMOND	50
#CAP-LTB	LIGHT BROWN	50

Wood Micro Pocket™ Plugs

High quality real-solid-wood plugs for your Micro Pocket™ Pocket-Holes.

		Available in Quantities of:
#P-MICRO-MAP	MAPLE	65
#P-MICRO-OAK	OAK	65
#P-MICRO-PIN	PINE	65
#P-MICRO-CHE	CHERRY	65
#P-MICRO-PNT	PAINT GRADE	65

Clamping Tools

Klamp System™ Components	23-24
Klamp Vise™ System	24
Klamp Table™	25
Face Clamps™	26
Right Angle Clamp	26
90º Corner Clamp / Face Clamps™	26

Inter-lok™

with Inter-lok™ Quick-Connect feature. Inter-lok™ serves as the foundation for all Klamp System™ components. With it, the Bench Klamp™ can be quickly moved from place to place, providing 360 degree clamping, wherever you need it most.

BENCH KLAMP™
This unique clamp glides along the Klamp Trak™ or secures to the Klamp Plate™, providing an amazingly strong 360 degree clamping station, wherever you need it most. Simply remove the Bench Klamp™ to regain your perfectly flush work surface.

KLAMP PLATE™
Don't be satisfied with clamping on the edge of your workbench. When paired with the Bench Klamp™, this plate provides a clamping station wherever you need it most. Rout one into the center of your work bench, drill press, or sawhorse!

KLAMP BLOCKS™
When used with the Klamp Trak™, these simple blocks allow you to quickly and accurately register your stock to the edge of your work space and bring your entire project into alignment. Made from durable, impact resistant plastic.

KLAMP TRAK™
Turn the entire length of your workbench into a clamping station. This amazing track provides a seamless clamping plane down the edge of your work bench; perfect for quick positioning of your Bench Klamp™ and Klamp Blocks™.

Klamp System™ Components

ITEM# KKS-BK

Bench Klamp™
Best for the majority of applications. 3" reach, works with stock up to 4" thick.

ITEM# KKS-KBKSYS

Bench Klamp™ System
Combination of Bench Klamp™ and Klamp Plate™. Includes Bench Klamp™, Inter-Lok™ bolt, clamp pad, Klamp Plate™, and mounting hardware.

ITEM# KKS-KLRBK

Large Bench Klamp™
Extended reach Bench Klamp™. 6" reach, works with stock up to 6" thick.

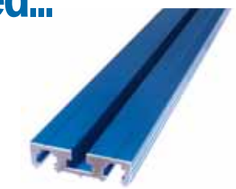
ITEM# KKS-KLBKSYS

Heavy-Duty Bench Klamp™ System
Take your work on the road. Includes a 10"x10"x1/4" steel plate, Bench Klamp™, mounting hardware, and rubber feet. Features new glue-resistant powder-coat finish.

Klamp System™ Components continued...

ITEM# KBK-IP

Klamp Plate™
Add a clamping station almost anywhere. Includes plate, and mounting hardware.



ITEM# KKS1020

Klamp Trak™
Turn the entire length of your workbench into a clamping station. Includes one 33-3/4" aluminum extrusion.

ITEM# KKS1030

Klamp Blocks™
The easiest way to quickly bring your project into alignment and center your Bench™ Klamp on the joint line. Includes 5 plastic blocks and mounting hardware.

ITEM# KKS2000

Klamp Table™ / Stand Combo
The ultimate helping hand around the workshop. See page 25 for more information.

Klamp Vise™

ITEM# KKS-1060

The common everyday vise – reinvented.

The Kreg Klamp Vise™ represents a new approach to the common vise – it's smaller, more efficient, more affordable, and couldn't be simpler to use. The Klamp Vise™ can be connected to almost any workbench, providing over 350 lbs of clamping power. Vertical clamping, sideways clamping, vise-style clamping or routing, sanding, sawing, and a whole lot more.

Includes:
Bench Klamp™, Klamp Vise™ Plate, (2) Klamp Blocks™, (2) Bench Dogs, (2) Bench Brakes™, Installation Hardware and Instructions

Holds pieces vertical

Holds pieces horizontal

Flat on bench with Bench Dogs.

Strong and secure hold. Up to 350lbs of pressure.

Quickly remove or reposition your Bench Klamp™.

Fast and easy clamping – just grip and release.

RECOMMENDED ACCESSORIES

Klamp Vise™ Plate
Start working vertically. The Klamp Vise™ Plate is the fastest and easiest way to add an incredible vise-like clamping station to the edge of your workbench or assembly table and make full use of your Bench Klamps. Mount additional plates wherever you need them most.

ITEM# KKS1050

ITEM# KKS1070

Bench Dogs
These simple 3/4" reinforced nylon bench dogs include several features to help make your next project easier. Included with each Bench Dog is a solid rubber Bench Brake™. Bench Brakes can be placed on the top of the Bench Dog for a solid non-slip work surface – perfect for routing and sanding.

Klamp Table™

ITEM# KKS-2000

The Ultimate Clamping Solution!

You don't need an army of clamps to get the job done; you just need the right ones. Our Klamp Table™ is the ultimate 'helping hand' around the workshop and the easiest way to get perfectly flush Kreg Joints™every time.

Popular Mechanics PM EDITOR'S CHOICE AWARDS 08

* Casters sold separately

Drilling, routing, sawing, sanding … whatever you're doing, the Klamp Table™ can help make it faster and easier.

FEATURES

VERSATILE CLAMPING
Are you always looking for the right clamp? The Bench Klamp™, with Inter-Lok™ Technology, is great for almost any woodworking task. It slides across the Klamp Trak™, rotates 360 degrees, and firmly locks into place wherever you need it most.

FLEXIBLE POSITIONING
Stop working around your clamps and start working with them. The Klamp Trak™ allows you to position your Bench Klamp™ and Klamp Blocks™ anywhere along the table's edge, and quickly remove them to regain your flat work surface.

PRECISE ALIGNMENT
Made from durable, impact resistant plastic, Klamp Blocks™ glide along the Klamp Trak™ allowing you to quickly register stock to the edge of your work space, and bring your entire project into alignment.

BUYING OPTIONS

Klamp Table™ / Universal Steel Stand Combo
It's time you had a table that was designed with clamping as its primary focus. This is the ultimate solution for any handy-man or woodworker, and a great addition to any workshop.

ITEM# KKS2000

Klamp Table™
Buy the Klamp Table™ separately and use it on top of your current workbench. Includes 2 Bench Klamps, 5 Klamp Blocks™, 2 lengths of Klamp Trak™, all positioned on a durable melamine surface.

ITEM# KKS1000

Universal Steel Stand
The perfect foundation for all Kreg Table Top Solutions. Includes 4 leveling feet and assembly hardware. Made from heavy-gauge steel. Adjustable from 31" to 36" in height.

ITEM# KRS1030

RECOMMENDED ACCESSORIES

ITEM# PRS3090

Heavy-Duty Casters
Add true mobility to your Universal Steel Stand. Includes 4 Heavy-Duty casters. Dual-locking mechanism protects against caster roll and pivot. Weight capacity is 150 lbs. each. Includes all necessary hardware.

Perfect Kreg Joints. Every Time.

If you've ever struggled to get your Kreg Joints to come out perfectly straight and flush, the Klamp Table™ is an invaluable addition to your collection. While the two Bench Klamps secure each joint, the 5 individual Klamp Blocks™ allow you to quickly register your workpieces to the edge of the table, center the Bench Klamp along the joint line, and bring your entire project into alignment.

SPECIFICATIONS

Klamp Table™
- Large, 21-3/4" x 33-3/4", clamping surface.
- Replaceable, glue resistant, melamine surface.
- Trak on two sides of the table, provides endless flexibility.
- Klamp Blocks™ allow for fast, accurate, and consistent registration of work pieces.
- Multi-Function: Can be used for a variety of woodworking functions, including sanding, routing, layout, etc.

Universal Steel Stand:
- Heavy gauge steel construction
- 31" to 36" height adjustability
- 4-Stable leveling feet
- Durable painted finish
- Fast and easy assembly

Face Clamps™

Perfectly flush Kreg Joints, in no time.

- The large pad on one arm is placed directly across the top of the joint line to help create a perfectly flush joint as the screws are driven.
- Uniquely designed to both hold the joint line flush while screws are driven, and to secure our portable Kreg Jig®'s into place on the workpiece.
- New Ergonomic comfort grip reduces slipping and eliminates the possibility of pinching.

Face Clamp™

Best for a majority of Pocket-Screw applications. 3" reach, will handle workpieces up to 2-3/4" thick.

ITEM# KHC-PREMIUM

Large Face Clamp™

Good for applications where a slightly longer reach is helpful. 6" reach, will handle workpieces up to 5" thick.

ITEM# KHC-LARGE

XL Face Clamp™

Good for applications where the longest possible reach is required. 10" reach, will handle workpieces up to 6" thick.

ITEM# KHC-XLARGE

Right Angle Clamp

ITEM# KHC-RAC

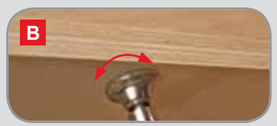
90° Clamping Made Easy

Attaching a face-frame to a cabinet carcass, assembling drawers, shelving and other situations where you need to join workpieces at 90 degree angles is a snap with the Right Angle Clamp. It features a steel pin on one arm that fits snugly into one Pocket-Hole to clamp the pieces together as you drive a screw into an adjacent hole. Using the Right Angle Clamp is like having a helper on hand to hold materials at a perfect 90°. Features a pivoting clamp face and unique steel pin that fits down in the Pocket-Hole for joining 90˚ angles.

FEATURES

A CLAMP USING THE POCKET-HOLE
The steel pin on one arm of the clamp is shaped to fit snuggly into a Pocket-Hole, securely anchoring one workpiece against the other for easy assembly. Just drive a screw in an adjacent Pocket-Hole while the Right Angle Clamp holds the pieces for you.

B SWIVEL PAD
On the arm opposite the pin, this clamp features a pad capable of swiveling to adjust to the dimensions of your material, so you can count on solid clamping without a chance of the joint shifting.



C ULTRA WIDE REACH
Whether you're joining two thin drawer sides for a cabinet or thicker materials to frame an outdoor project, the Right Angle Clamp opens wide to get the job done.

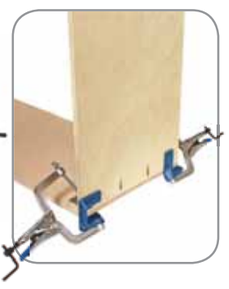
D USE TWO CLAMPS
Many woodworkers find it handy to use two Right Angle Clamps when assembling large workpieces. Place a clamp on each end to hold the wood while you drive screws in the remaining Pocket-Holes.

90° Corner Clamp

ITEM# KHC-90DCC

Self-squaring joints, quick and easy.

- Self Squaring Design aligns workpieces, making it easy to secure individual joints at a 90˚angle, every time!
- L-Handle lets you quickly and easily adjust for varying stock thicknesses up to 1-1/4".
- Innovative Swivel Head and quick release lever improve ease-of-use and efficiency.
- Large Clamping Surface protects soft woods against workpiece imprint.
- Durable Heat Treated Steel construction features nickel plating for additional longevity.



Deck Jig™ and Screws

Deck Jig™ 28
Deck Screws 29

Deck Jig™

ITEM# KJDECKSYS

A Deck You Can Be Proud Of.

Whether you're building a new deck or refinishing an old one, you want to do the job right. With the Kreg Deck Jig™ – and a few simple tools you already own – you can create a beautiful and functional deck surface, completely free of exposed fasteners and painful splinters! Traditional concealed-decking systems utilize awkward steel fasteners or thin plastic clips to hold your deck boards in place. The Kreg Deck Jig™ utilizes a more straightforward approach, creating an incredibly strong wood-to-wood joint through precisely placed self-tapping screws.

Includes:

Kit contains Deck Jig™, Instructional DVD, 100 Protec-Kote™ Deck Screws, 6" Deck Jig™ Drill Bit, 6" KTX Square Driver Bit, (3) 5/16" Spacer Rings, (3) 1/4" Spacer Rings, (2) Stop Collars, (1) Allen Wrench and a Durable Carrying Case.

Popular Mechanics PM Editor's Choice Awards 10

ONLINE VIDEO

Deck Jig & Spacers LIFETIME WARRANTY

SkillBuilder™ DVD Included

FEATURES

FUNCTIONAL
An over-sized, ergonomic, easy-grip handle gives you a secure hold and complete control over each and every hole you drill.

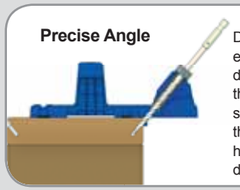
PRECISE
Three hardened steel Drill Guides keep your specialized stepped drill bit and driver bit at the precise, optimum angle.

ACCURATE
Six handy Spacer Rings (Three 1/4" and Three 5/16") ensure accurate deck board spacing for proper drainage and a longer deck life.

HOW IT WORKS

DRILL.

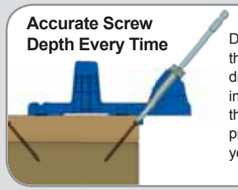
Precise Angle



Drill holes into each edge of your deck board using the specialized step bit and the Deck Jig's hardened steel drill guides.

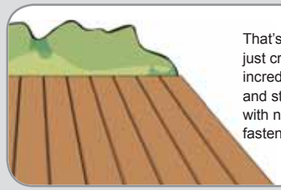
DRIVE.

Accurate Screw Depth Every Time



Drive screws through the same drill guide and into the joist while the depth collar precisely controls your depth.

DONE!



That's it! You've just created an incredibly strong and sturdy joint with no visible fastener.

RECOMMENDED ACCESSORIES

Deck Jig™ Drill Bit / Driver Bit
Both our Deck Jig® Drill and Driver bits feature a hardened steel construction and quick change compatible hex shanks. Both are designed to work exclusively with the Deck Jig™ and come complete with a Depth Collar and Allen Wrench to control your plunge depth.

ITEM# KJD/DECKBIT and DECKDRIVER

Deck Jig™ Spacer Rings
These simple spacer rings ensure a standard spacing between your deck boards for proper airflow and a cleaner deck. Designed to work with the Kreg Deck Jig™. Available in 5/16" (blue) and 1/4" (red) sizes. Qty. 12

ITEM# DECKSPACER-BLUE and DECKSPACER-RED

New

Kreg Jig® HD
If you build a lot of outdoor projects and work a lot with 2x4's and larger stock, this is the Kreg Jig® for you. The Kreg Jig® HD has a bigger bit, drills bigger holes, and utilizes bigger screws, so that you can build bigger and stronger projects. See page 12.

ITEM# KJHD

Deck Screws

How many screws will you need?

# of Screws	Size of Deck
700 Screws	10' x 20' Deck
1,400 Screws	20' x 20' Deck
2,100 Screws	20' x 30' Deck

Stainless 2" Deck Screws

For even more protection, choose stainless. Stainless screws provide the best protection against corrosion in the long-term. Available in 100 ct. and 700 ct. packages.

100 ct.
ITEM# SDK-C2SS-100

700 ct.
ITEM# SDK-C2SS-700
(Driver Bit included)

Protec-Kote™ 2" Deck Screws

Three anti-corrosion layers protect against rusting in a wide variety of decking applications. Optimized protection for driving into ACQ treated joists. Available in 100 ct. and 700 ct. packages.

100 ct.
ITEM# SDK-C2W-100

700 ct.
ITEM# SDK-C2W-700
(Driver Bit included)

New

Protec-Kote™ 2-5/8" Deck Screws

Three anti-corrosion layers protect against rusting in a wide variety of decking applications. Optimized protection for driving into ACQ treated joists. Allows you to work with 2X decking material. Available in 100 ct. and 525 ct. packages.

100 ct.
ITEM# SDK-C262W-100

525 ct.
ITEM# SDK-C262W-525
(Driver Bit included)

Standard DECK vs. Kreg DECK
THE
Kreg Deck Advantage
Looks Better
Get the deck you want, without unsightly exposed fasteners. Kreg screws are driven at an angle into the edge of your deck boards so they stay hidden from view.
Lasts Longer
Seasonal changes can force traditional fasteners out of place with time. Kreg screw heads stay safely below the surface, for a longer-lasting deck.
More Comfortable
Bare feet? Don't worry. By coupling the Kreg Deck Jig™ with composite decking, you'll get a deck free of cracks, splinters, and "pop-out" fasteners.

Cutting and Measuring Tools

Shelf Pin Jig	31
Rip-Cut™	32
Square-Cut™	33
Multi-Mark™	33
Crown-Pro™	34
Multi-Purpose Push Stick	35
Drawer Slide Mounting Tool	35
Drawer Slide Mounting Brackets	35

Shelf-Pin Jig

ITEM# KMA3200

Super. Simple. Shelving.

If you're adding shelf pin holes to an existing pieces of furniture or building shelves from scratch, the Kreg Shelf Pin Jig features hardened steel drill guides which ensure perfectly precise and straight drilling. These drill guides accept both our ¼" drill bit and 5mm drill bit which features a stepped design to ensure a tight fit.

The Shelf Pin Jig also features a dual position adjustable fence for custom hole placement, an included locating pin for quick and accurate spacing reference, a handy jig extender which lets you connect multiple Shelf Pin Jigs together for high-speed production work, and an ultra sharp brad-point bit with depth collar which can be stored on the back-side of the jig.

KMA3200 - Shelf Pin Jig with 1/4" Bit
KMA3220 - Shelf Pin Jig with 5 mm Bit New

Includes:
Shelf-Pin Jig, Locating Pin, Jig Extender, Drill Bit, Depth Collar, Allen Wrench, Instruction Manual, Four Corresponding Shelf Pins.

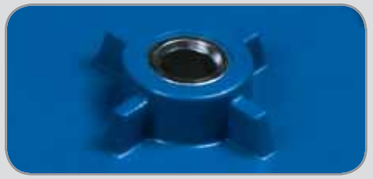
DRILL GUIDE LIFETIME WARRANTY

SPECIFICATIONS

Fence	Standard Hole Spacing
Dual Position, Adjustable (1" & 2")	32 mm

FEATURES

DRILL GUIDES
Hardened steel drill guides ensure precise drilling. Accepts both ¼" and 5mm bits.



LOCATING PIN
Locating pin lets you quickly reference last hole drilled.

JIG EXTENDER
Connect multiple jigs together with the Jig Extender.

3 Simple Steps!

SET IT

SECURE IT

DRILL IT

Works Great For:
- Building New Furniture Shelving
- Repair/Jobsite Applications
- Adding New Holes to Existing Furniture

RECOMMENDED ACCESSORIES

ITEM# KMA3210 (1/4")

ITEM# KMA3215 (5 mm)

Drill Bits
Choose between ¼" and 5mm bits. 5mm bit features stepped design which allows it to fit precisely inside the Shelf Pin Jig's drill guides. Both bits include depth collar and allen wrench.

ITEM# KHC-PREMIUM

Face Clamp™
Best for a majority of Pocket-Screw applications. 3" reach, will handle workpieces up to 2-3/4" thick.

Rip-Cut™

ITEM# KMA2675

Straight and accurate rip-cuts with your circular saw.

Ripping down large panels into smaller more manageable workpieces is one of the trickiest, intimidating, and expensive steps of any wood project. Even if you're ripping with the nicest table saw, you're still forced to lift large heavy panels, balance them carefully to avoid binding and bowing, while at the same time trying to support the finished workpieces and waste material as they exit the saw.

The Rip-Cut™ is a no-nonsense, straight forward, accessory for your circular saw which speeds and simplifies the process of ripping down large plywood and MDF panels. No measuring, no marking, no chalk lines – just attach to almost any circular saw, and cut pieces from 1/8" up to 24" wide with tremendous accuracy.

SPECIFICATIONS

Materials	Aluminum Guide Rail Size:	Saw Sled Size:	Cut Width:
High Quality Aluminum Impact Resistant Plastic Polymer	3" wide x 30" long	6-1/2" x 8-1/2"	1/8" - 24"

ONLINE VIDEO

The Rip-Cut™ features a simple yet durable design including a solid aluminum guide rail, an easy-to-read adjustable scale, and a reversible guide arm which works whether you're left or right handed and whether your blade is on the left or right side of the saw.

FEATURES

A The Rip-Cut™ quickly and easily connects to almost any circular saw, left or right handed, left or right blade.

B No table saw? No problem. The Rip-Cut's 24" capacity means you can rip a full sheet of 4'x8' plywood in half.

C The Rip-Cut's guide arm supports your blade through 100% of the cut – reducing blade wander at the end of the cut.

D No need to remove the Rip-Cut™ from your saw during cross cuts. The Rip-Cut™ can also be used for making cross cuts as long as your workpiece is fully supported.

Square-Cut™

ITEM# KMA2600

Straight and square crosscuts, every time.

The problem with traditional squares is that while they give you a straight edge, they do nothing to simplify and speed up the process of aligning your saw to the pencil mark. Unlike a standard square, the Kreg Square-Cut™ features an adjustable guide arm which locks-in your saw's unique base-to-blade offset, allowing you to instantly align your saw blade to the pencil mark and make perfect 90 degree cuts, time after time.

FEATURES

ADJUSTABLE GUIDE ARM
The Square-Cut's adjustable guide arm compensates for the distance from the blade to the edge of your base plate. This means no more eyeballing the blade on the pencil mark or using your tape measure to get the correct set-back.

MADE FOR ANY SAW
The arm on the Square-Cut™ can be adjusted to fit any traditional circular or jig saw. Adjustments take only a few seconds with the use of a simple phillips-head screwdriver.

ANY MATERIAL UP TO 12"
The Square-Cut's extended body allows it to work efficiently with stock up to 12" wide making it perfect for use with siding, deck boards, and more. In addition, a built-in Roof Pitch Layout Tool makes quick work of siding, facia, and rafter work on the jobsite.

ONLINE VIDEO

Multi-Mark™

ITEM# KMA2900

One Tool Does It All!

The Kreg Multi-Mark™ is an incredibly handy multi-purpose marking and measuring tool, perfect for a wide variety of household and jobsite applications. The Multi-Mark™ features three different scale configurations, a built-in level, a handy 3/16" reveal gauge, and much more… Whether you need to transfer a measurement for that last ceramic tile, layout some mitered corners, or just straighten a few simple picture frames, the Multi-Mark™ is the only tool you'll need to get the job done!

FEATURES

HUNDREDS OF USES
The Multi-Mark™ doesn't know the meaning of the term 'single-purpose.' Thanks to three unique scale configurations, a built-in level, and more, the applications are nearly endless.

Layout Mitered Corners | Set 3/16" Reveals | Transfer Measurements | Align / Square Your Projects | Set Bit / Blade Heights | Level Your Work (Parallel Construction)

ONLINE VIDEO

Shown in 3 Configurations

Crown-Pro™

ITEM# KMA2800

Crown Molding Simplified!

Installing crown molding is one of the best ways to add instant value to your home. The Kreg Crown-Pro™ simplifies the most frustrating steps of the process so you make fewer mistakes and get the job done faster! This uniquely designed tool holds your trim at the exact angle required, eliminating the need for advanced compound miter cuts and difficult 'coping'. It's unique curved design lets you compensate for a wide variety of crown molding spring angles, and it's extension arms let you work with crown up to 5-1/2" wide with a 12" saw and 3-1/2" wide with a 10" saw.

Includes:

Comes complete with everything you need to get started, including double-sided Angle Finder, rubber feet, and find a helpful Crown Installation Video online.

SPECIFICATIONS

Size	Max Workpiece Width	Spring Angle Range
3.14" x 14.94" x 4.17" (H x W x D)	5-1/2" w/ 12" Saw, 3-1/2" w/ 10" Saw	30°- 65°

Add Value to Your Home

Crown molding is one of the best ways to add instant value to your home. It's cost effective, easy on the eyes, and thanks to the Crown-Pro™, quick and easy!

Simple Steps to Perfect Crown:

Find Your angle:
Use the included Angle Finder to determine the correct spring angle and wall angle.

Set Your Angle:
Set your Crown-Pro™ to match your spring angle and your saw to match the wall angle.

Position Your Saw:
Position your Crown-Pro™ on either side of your saw based on the type of joint, and make cut.

Cut and Hang:
Position your crown correctly on the wall and nail it securely into position.

FEATURES

INCLUDED ANGLE FINDER

The included Angle Finder is used to ensure the Crown-Pro™ is set to the spring angle and the saw is set to the proper wall angle. Precise cuts mean clean joints.

HEIGHT EXTENDERS

Built-In adjustable height extenders ensure compatibility with large crown molding, up to 5-1/2" wide.

CURVED DESIGN

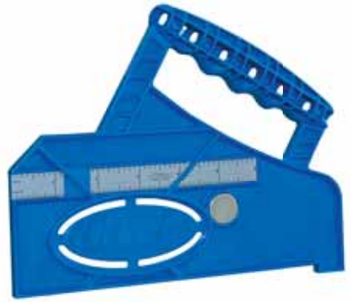
The Crown-Pro™ features a unique curved design which allows it to be set to match crown molding of any spring angle. Simply flip the tool, loosen the knob, and set the angle.

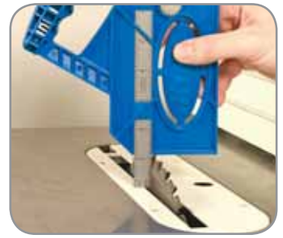
Multi-Purpose Push Stick

ITEM# KMA1000

The Kreg Multi-Purpose Push Stick helps bring safety and organization to many of the tools in your shop. Whether you're working on your table saw, router table, band saw, or jointer, the Push Stick helps you maintain a safe distance between your hand and the saw blade, while at the same time keeping the tools you need most often, close at hand.

- Thin design for use with small stock
- Built-in pencil holder and depth gauge
- Balanced and ergonomic design
- Powerful magnet lets you store it almost anywhere





Drawer Slide Mounting Tool

ITEM# NZ03

Put an end to trying to mount drawer slides with one hand attempting to hold the slide in place while the other hand fiddles with the drill and screws. Attaching drawer slides — bottom mount or full-extension — perfectly parallel to the drawer opening is a snap with our Magnetic Drawer Slide Mounting Tool. The strong, rare earth magnets hold most types of metallic drawer slides in place, freeing your hands for the rest of the job. The tool includes an easy-grip handle and provides a flat surface for easy clamping. Designed to work with both face-frame and faceless cabinets, the Mounting Tool features large openings in the side to give you clear access for driving screws.

Drawer Slide Mounting Brackets

ITEM# NZ03-B

For both face-frame and frameless cabinets, aligning the drawer box to full-extension slides is simple with our Drawer Mounting Brackets. Simply clamp a bracket under each slide, set the drawer box into the drawer opening so it balances on the brackets, then pull the slide to the front of the box and drive your screws. The 12" brackets work with most common drawer sizes, and the 1/8" tabs on the front of bracket are designed to fit under mounted full-extension slides for perfect placement every time. Made of rugged, impact-resistant plastic for years of service, these brackets are a great addition to your workshop and toolbox.

Precision Routing Systems

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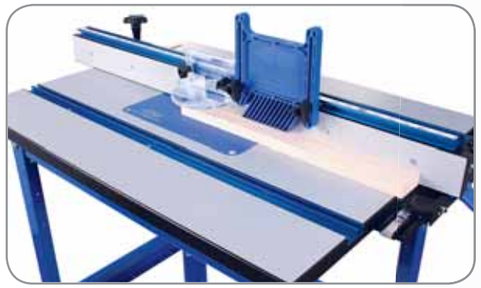
Precision Beaded Face-Frame System	42-43

Precision Router Table

ITEM# PRS1040

Tablesaw Fundamentals. Precision Routing.

A quality router table is one of the most important tools for any serious woodworker to have in their woodshop. Whether you're routing a simple dado, putting an edge on a countertop, or building an entire set of raised panel doors, the Kreg Precision Router Table can help you finish projects faster, and with greater accuracy than ever before. Through a unique set of features including its table-saw inspired self-squaring fence, the Precision Router Table provides an innovative look at one of the most useful tools in your shop.



Our exclusive Micro-Dot surface, 'swiss-cheese' free Insert Plate, and uniquely designed accessories ensure that you get the best possible routing experience on each and every pass.

ONLINE VIDEO

* Images shown with optional equipment

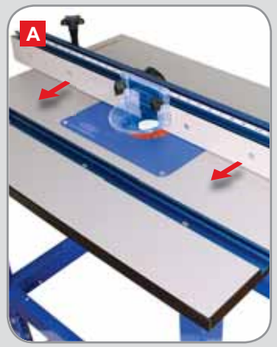
FENCE FEATURES

A TABLE SAW FUNDAMENTALS

Unique self-squaring t-square style fence design – similar to those found on high-end table saw rip fences – allows the fence to be quickly and accurately adjusted parallel to the miter slot. Unique cam-style locking handle and opposite-side anchor ensures incredible fence rigidity.

B HEAVY-DUTY ALUMINUM DESIGN

Fully enclosed heavy-duty aluminum extrusion provides unmatched rigidity, strength, and precision to your router top and helps to maintain an enclosed vacuum chamber for superior dust collection.



C BUILT IN JOINTER

Two fully independent fence faces and dual acrylic depth setting rods quickly turn your router table into a vertical jointer. Depth rods are stored inside the fence and can be positioned behind the outfeed face to allow for jointing depth adjustments of 1/16" and 1/32".

D UNPARALLELED PRECISION

Magnified Precision Lens Cursor lets you forget about using a tape measure and pencil, and start getting real accuracy out of your router table. The optional Micro-Adjuster allows you to dial in your precision even further.

Precision Router Table

ITEM# PRS1040

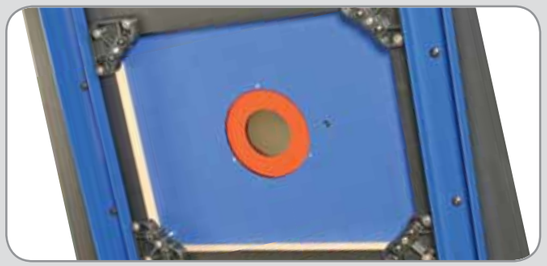
TABLE FEATURES

EASY-SLIDE™ MICRO-DOT MDF

The professionally edgebanded MDF top absorbs vibration and noise like no phenolic top can. It features an Easy-Slide™ Micro-Dot skin – made from an impact resistant high-pressure laminate – which makes it incredibly easy to slide workpieces across the surface.

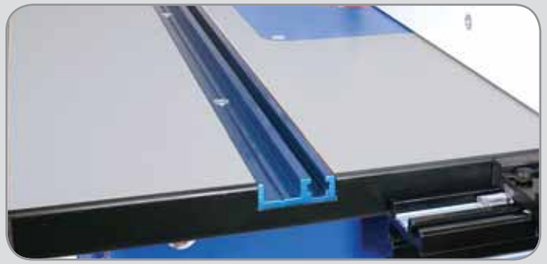
STARTS FLAT, STAYS FLAT

Because of the rugged MDF top and extremely rigid dual steel struts which support the center of the router table, you'll never have to worry about the table bending and bowing over time… no matter how big your router and lift may be.



COMBINATION MITER / T-SLOT

Combination Miter/T-Slot is located precisely parallel to the router fence, which makes it easier than ever to utilize various accessories such as the Kreg Precision Miter Gauge and Kreg True-FLEX™ Featherboards.



UNIQUE BOTTOM-UP LEVELERS

These unique levelers feature a new bottom-mount design, 8 adjustable points of contact for leveling precision, four-corner lock-downs for stability, and locating-tabs for easy installation.

SPECIFICATIONS

Plate Opening Dimensions	Table Surface	Fence Length	Fence material	Overall Dimension	Weight	Universal Steel Stand
9-1/4" x 11-3/4"	24" x 32" x 1"	36"	Aircraft grade Aluminum Anodized for easy cleanup	(H x W x D) 36-1/2" x 37-1/2" x 25-1/2"	85 lbs.	• Heavy gauge steel construction • 31" to 36" height adjustability • 4-Stable leveling feet • Durable painted finish • Fast and easy assembly

BUYING OPTIONS

ITEM# PRS1040

Precision Router Table
This revolutionary router table boasts an incredible feature-set and brings a whole new level of rigidity and precision to your woodshop. Includes Items PRS1020, PRS1010, and KRS1030.

* Shown with optional equipment

ITEM# KRS1030

Universal Steel Stand
The perfect foundation for all Kreg Table Top Solutions. Includes 4 leveling feet and assembly hardware. Made from heavy-gauge steel. Adjustable from 31" to 36" in height.

ITEM# PRS1020

Precision Router Table Top
Designed to reduce vibration and noise wherever possible, this heavy-duty router table top provides a solid, secure, and quiet routing solution for any workshop.

* Shown with optional equipment

ITEM# PRS1010

Precision Router Table Fence
Taking design cues from high-end table saw rip fences, this groundbreaking router fence provides an entirely new way to work. It'll make every project you start faster, easier, and far more precise than ever before.

Precision Router Table Insert Plate

ITEM# PRS3030

This rugged 3/8" phenolic plate was designed to accept nearly any router, without the use of a "swiss-cheese" style pre-drilled surface. It features an exclusive bottom-up mounting design which makes it easier than ever to get a solid, secure, and 100% level routing surface, along with dual reducing rings (2" and 1-13/64") which bring template routing to your table top through compatibility with standard Porter-Cable guide bushings. It's a professional router table insert plate, designed for individuals who can truly tell the difference.

WORKS WITH ANY ROUTER

This 9-1/4" x 11-3/4" x 3/8" phenolic insert plate has been designed to easily mount to any router, utilizing your router's base plate and a simple (included) template. This 'swiss-cheese' free design eliminates hang-ups on the plate surface and reduces routing inconsistencies.

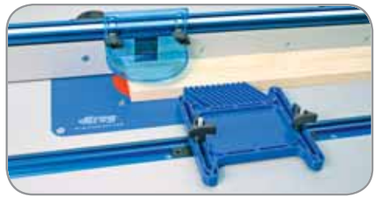
VERSATILE REDUCING RINGS

Dual reducing rings (2", 1-13/64") boast three independent leveling/lock-down screws and compatibility with standard Porter-Cable guide bushings for fast and easy template routing on your router table. The 1-13/64" ring is compatible with Porter-Cable guide bushings.

* Guide Bushing not included.

True-FLEX™ Featherboard

The True-FLEX™ Featherboard gets its name from the careful engineering that went into its design. Many featherboards on the market today apply too much pressure or not enough pressure to the workpiece, resulting in imperfect cuts and less than safe operation. We've designed each finger of the True-FLEX™ featherboard to provide a consistent and optimum pressure, and to stand up to years of use in your woodshop. The featherboard is made from an extremely durable plastic composite body and even includes an exclusive wedge-lock system which allows the featherboard to be secured to a variety of shop tools without the need for additional hardware. Whether you're using a miter-slot or a t-slot, working on a table saw or a router table, the wedge-lock system adjusts accordingly and lets you work with confidence.



Carefully designed fingers apply optimum pressure to each workpiece.

Vertical and horizontal positioning demonstrates wedge-lock miter slot and t-slot compatability.

Unique wedge-lock hardware works in miter slots on tablesaws, router tables, band saws and more.

ITEM# PRS3010

True-FLEX™ Featherboard

Single featherboard. Comes with wedge-lock hardware which works in t-slots or miter slots on tablesaws, router tables, band saws and more.

ITEM# PRS3020

True-FLEX™ Featherboard Twin Pack

This set of True-FLEX™ Featherboards comes with an extended version of the wedge-lock hardware for use in tandem. When used together they provide additional support for taller workpieces, resulting in faster, safer, and higher quality cuts.

Precision Router Table Lift

ITEM# PRS3000

This heavy-duty lift includes several unique features which work together to bring true speed and convenience to your router table top. Features like the Quick-Lift and tool-less micro adjustment wheel let you to make fast bit changes and precise depth adjustments (down in .002" increments) on-the-fly. If you're sick of bending and reaching, and ready to start working quickly and conveniently, look no further.

- 9-1/4"x11-3/4"x3/8" Heavy Gauge Aluminum Insert Plate
- Lift Includes 3 self-leveling, twist lock insert rings: 1", 2-5/8" & a Step Ring
- Adjustable reference scale can be set to zero from any bit position

ONLINE VIDEO

Motor Pad Included: Porter Cable 7518

Available separately:	Item# PRS4120	Milwaukee 5625
	Item# PRS4110	Porter Cable 690/890, Bosch 1617/1618, DeWalt 618, Craftsman 17542/17540/28190

Spring-assist Lift Wrench makes rapid height adjustment easy

Includes Starter Pin, Lift Wrench, and Spanner Wrench

Heavy-duty aluminum plate is guaranteed flat to within .005"

Micro Adjust Thumb Wheel eliminates the need for a crank handle

Precision Router Table Stop

ITEM# PRS7850

Bring more precision and repeatability to your Precision Router Table with this uniquely designed stop. Features a low-profile aluminum design that flips out of the way when not in use. Also includes our exclusive Precision Lens Cursor giving you a clear, accurate, and precise view of the fence's tape.

Features compatibility with our Precision Router Table. Adaptor kit required for use with the Benchtop Router Table, contact customer service for availability.

ONLINE VIDEO

Design allows the stop to flip out of the way when not in use.

Get extra precision and unmatched repeatability for stop-dados, and tenons.

Multi-Purpose Router Table Switch

ITEM# PRS3100

Add safety and convenience to your Precision Router Table with this incredibly handy power switch. Features a 2-Plug design which allows it to control two independent devices at once, Key-Lok™ which eliminates accidental power-on, and a long 8ft. heavy-duty 14 gauge power cord.

Features compatibility with our Precision Router Table and Precision Benchtop Router Table.

Key-Lok™ eliminates unintentional power-on.

2-Plug design controls two independent devices at once.

ROUTER TABLE ACCESSORIES

Precision Router Table Insert Plate Levelers

These unique levelers are the easiest way to add an insert plate to your shop-built router table. They eliminate the need for a supporting rabbet and feature a unique bottom-mount design which includes 8 adjustable points of contact, four-corner lock-downs for stability, and locating tabs for easy installation.

ITEM# PRS3040

Precision Micro-Adjuster

Do you need even more precision? When added to the Precision Router Table Fence, this Micro-Adjuster allows you to dial down your measurements even further!

ITEM# KMS7215

Heavy-Duty Casters

Add true mobility to your Universal Steel Stand with our Heavy-Duty Casters. Built to last and perform, these casters feature a dual-locking mechanism that won't roll or pivot once engaged, resulting in an extremely stable work station. Includes all necessary hardware.

ITEM# PRS3090

Precision Benchtop Router Table

ITEM# PRS2000

Benchtop Portability. Floor-Standing Features.

Built from the ground-up as the portable solution to precision routing, this table provides trim carpenters and other mobile professionals with the quality materials and attention to detail that they're only used to finding in large router tables. It features the same high pressure laminate Micro-Dot MDF surface as our top-of-the-line Precision Router Table, a full-size Phenolic insert plate, and an innovative rigid steel base which – believe it or not – actually tests quieter than enclosed portable router tables. Why put up with 'portable' features when you can have the real thing? The portable solution to precision routing. Includes fence, top, stand, plate with 2" opening.

Light yet durable, portable yet full-featured, the perfect solution for anyone working on the road.

ONLINE VIDEO

SPECIFICATIONS

Insert Plate Dimensions	Insert Plate Material	Table Surface	Fence Length	Fence material	Overall Dimension	Weight
9-1/4" x 11-3/4" x 3/8" with 2" opening	Phenolic	16" x 24" x 1"	24"	Aircraft grade Aluminum Anodized for easy cleanup	(H x W x D) 20" x 28-1/4" x 20-1/4"	26 lbs.

FEATURES

A EASY-SLIDE™ MICRO-DOT MDF

Why deal with vibration and noise when you don't have to? This top features an Easy-Slide™ Micro-Dot skin – made from an impact resistant high-pressure laminate – which makes it incredibly easy to slide workpieces across the surface.

B BUILT FOR MOBILE PROFESSIONALS

This table was built to withstand years of use and abuse on the jobsite. It features a rugged stamped-steel foundation, four hard-wearing rubber feet, a professionally edgebanded table-top with an impact resistant Micro-Dot surface, and an incredibly accurate rigid aluminum fence, all built with mobile professionals in mind.

C BUILT-IN JOINTER

Fully independent fence faces and acrylic depth setting rods quickly turn your router table into a vertical jointer. Depth rods are stored on the rugged aluminum fence and can be added behind the faces to allow for jointing depth adjustments of 1/16" and 1/32".

D PHENOLIC INSERT PLATE

This full sized phenolic insert plate is held in place by our exclusive bottom-up levelers which feature 4 lock-downs – a must on the job site – and 8 adjustable points of contact for the most level surface possible. It features compatibility with an endless list of routers while omitting the usual 'swiss-cheese' pre-drilled top surface which can cause routing inconsistencies.

RECOMMENDED ACCESSORIES

ITEM# PRS3010

True-FLEX™ Featherboard
This unique featherboard can be quickly and easily connected to a miter slot or t-slot without the need for additional hardware. A durable plastic composite body ensures optimum 'finger flex' and workpiece pressure.

ITEM# PRS3030

Precision Router Table Insert Plate
Using bits larger than 2"? This 3/8" phenolic plate provides hole openings of 3-5/8", 2", and 1-13/64". It was designed to accept nearly any router, and features unique bottom-up mounting hardware, dual reducing rings, and compatibility with standard Porter-Cable guide bushings.

Precision Beaded Face-Frame System

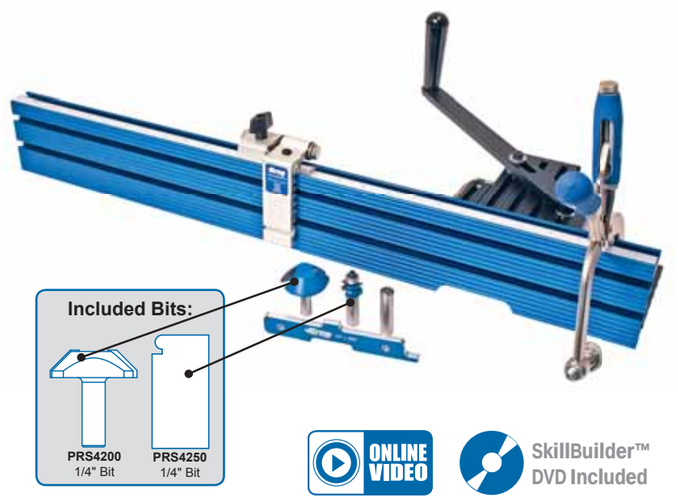
ITEM# PRS1200

Beaded Face Frames The Kreg Way!

The Precision Beaded Face-Frame System takes a radical new approach to building beaded face-frames, leveraging the speed and flexibility of your router table to create incredibly precise 'notched frames'. This innovative notching technique is made possible through a patent-pending system featuring specialized router bits and a smooth sliding aluminum fence which can be attached to almost any router table (6" to 6-1/2" track to center). Whether you've been building beaded face-frames for years, or you've just been looking for an excuse to start, the Precision Beaded Face-Frame System will help you do it in less time and with less frustration.

Includes:

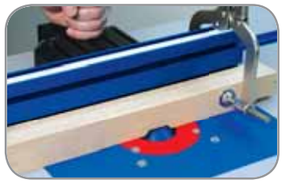
Heavy Duty Aluminum Fence, Zero Clearance Ball Bearing Sliding Base, Precision Router Table Stop, 1/4" x 1-1/2" Notching Bit, 1/4" Standard Beading Bit,1/4" Precision Router Table Set-Up Bar, Integrated Clamp, Tape Measure,1/2" Dowel Pin and Step-by-Step DVD.



ONLINE VIDEO

SkillBuilder™ DVD Included

How It Works:



1) Use the control arm and smooth sliding base to plunge the stiles into the specialized notching bit.

2) Use the Precision Router Stop to ensure perfectly placed notches on the rails.

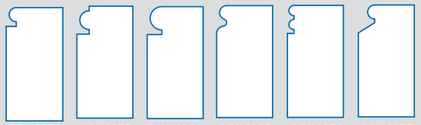
3) Switch to your standard routing fence and included beading bit to apply a decorative bead.

4) Use Kreg Joinery™ to secure the rails to the notched stiles. Glue is optional.

OPTIONAL PROFILES AVAILABLE

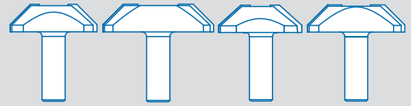
Looking for a more unique look? We've got all the profiles you need to get the job done right. These specialized bits were specifically designed for use with the Precision Beaded Face-Frame System.

Beading Bits



PRS4250 1/4" Bit | PRS4255 3/8" Bit | PRS4260 3/8" Bit | PRS4265 3/8" Bit | PRS4270 3/8" Bit | PRS4275 3/8" Bit

Notching Bits



PRS4200 1/4" Bit | PRS4205 1/4" Bit | PRS4210 3/8" Bit | PRS4215 3/8" Bit

Each bit features a high quality ½" shank construction along with high-grade carbide tips for extreme durability. Above are our 6 beautifully unique beading bits and 4 standard notching bits. Contact customer service at 1-800-447-8638 or visit www.kregtool.com for more information.

RECOMMENDED ACCESSORIES

Precision Router Table Setup Bars
These innovative setup bars feature three unique ways to ensure your projects get the precision they truly deserve. This set includes 7 setup bars stored in a portable protective case. Sizes: 1/8", 3/16", 1/4", 5/16", 3/8", 7/16", 1/2".

ITEM# PRS3400

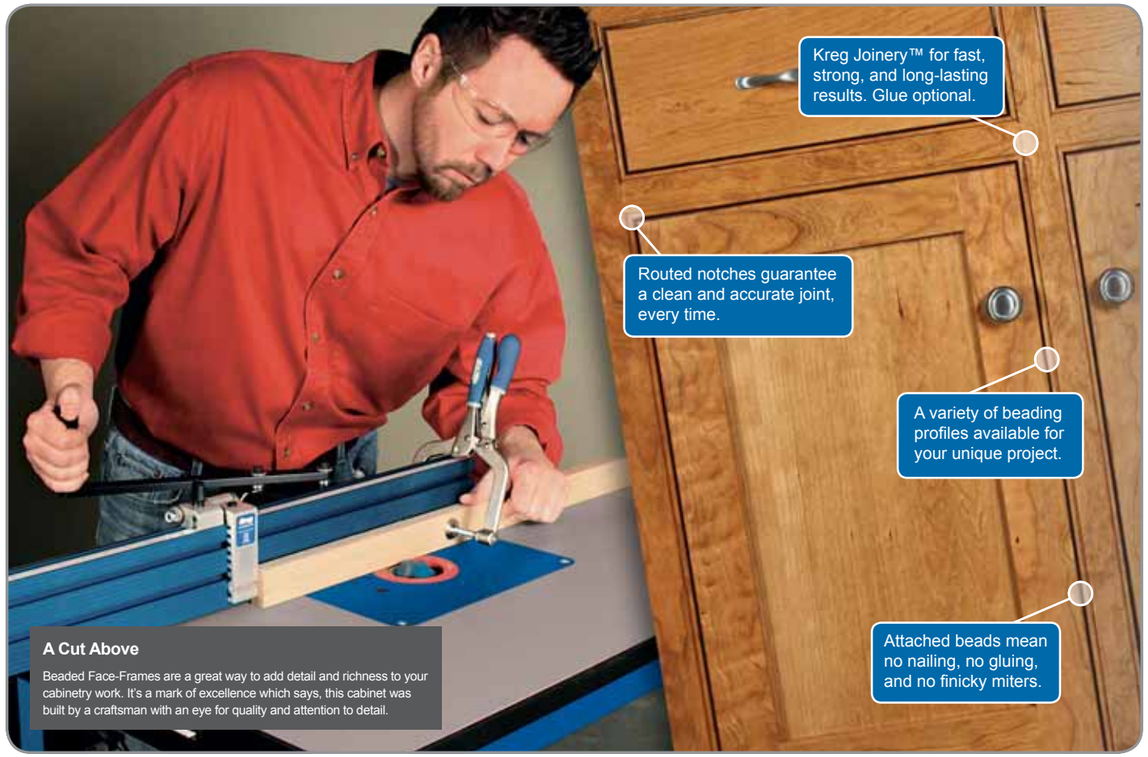
Precision Router Table Stop
Features a low-profile aluminum design made to flip out of the way when not in use. Also includes our exclusive Precision Lens Cursor giving you a clear, accurate, and precise view of the fence's tape.

ITEM# PRS7850

Precision Router Table Lift
Full of features to help you work faster, easier, and with greater accuracy, including Quick-Lift and tool-less micro adjustment wheel. See page 40 for more information.

ITEM# PRS3000

Precision Beaded Face-Frame System


Kreg Joinery™ for fast, strong, and long-lasting results. Glue optional.
Routed notches guarantee a clean and accurate joint, every time.
A variety of beading profiles available for your unique project.
Attached beads mean no nailing, no gluing, and no finicky miters.

A Cut Above

Beaded Face-Frames are a great way to add detail and richness to your cabinetry work. It's a mark of excellence which says, this cabinet was built by a craftsman with an eye for quality and attention to detail.

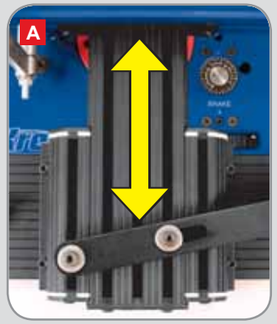
FEATURES

A SLIDING BASE

The sliding base of the Precision Beaded Face-Frame System features 20 internal stainless steel ball bearings which guarantee smooth operation over the long haul.

B CONTROL ARM

The handle can be connected to the Precision Beaded Face-Frame System with or without the Control Arm. The arm provides improved control, smooth operation, and reduces the force necessary to plunge the workpiece into the bit.



C INTEGRATED CLAMP

This heavy duty clamp holds your workpieces firmly in place. Clamp features quick release handle and adjustability for variable stock thicknesses.

D ROUTER TABLE STOP

The included Precision Router Table Stop lets you repeat cuts at the same precise measurement again and again. It features a Precision Lens Cursor for magnified accuracy, and it can be flipped out of the way when not in use.

Precision Machine Accessories

Precision Miter Gauge 45
Precision Band Saw Fence 46
Precision Trak & Stop Kit 47
Precision Stops 48
Measuring Tapes 48
Trak Components 49

Precision Miter Gauge

Amazing Precision. Right Out Of The Box.

Why spend your time calibrating a miter gauge when you can get factory-milled accuracy right out of the box? Our Precision Miter Gauge System requires no calibrating, and features positive stops at 0, 10, 22-1/2, 30 and 45 degrees to make it easy to cut perfect miters quickly. Of course, when you do want to cut a more complicated angle, the easy-to-use Vernier scale allows for fast adjustments to 1/10th of a degree.

Vernier Scale adjusts to 1/10th of a degree.

Perfect Miters, Fast!

Precision is the name of the game for this CNC milled miter gauge. We worked hard to build accuracy into every feature of this product from the rugged aluminum fence, to the solid, yet versatile Swing Stop™, to the easy-to-adjust Vernier scale. Bottom line, this miter gauge will put your projects on the fast track to perfection!

BUYING OPTIONS

Precision Miter Gauge System

Precision Miter Gauge, 24" fence, and Swing Stop™.

ITEM# KMS7102

Precision Miter Gauge

Precision Miter Gauge only.

ITEM# KMS7101

Precision Miter Gauge Fence

Add the 24" fence and patented Swing Stop™ to your existing miter gauge.

ITEM# KMS7103

SPECIFICATIONS

Fence	T-Slot bar	Positive Stops at	Vernier Scale	Finish	Calibration	Weight
24" aircraft grade aluminum fence	24" long, 3/8" tall x 3/4" wide	0, 10, 22-1/2, 30 & 45 degrees	Adjusts to 1/10th degree	Anodized for easy clean-up	Factory calibrated right out of the box	6.5 lbs.

FEATURES

A PRECISION LENS CURSOR

Similar to the type of lens found on a quality table saw rip fence, the clear lens features a high-visibility red line that makes it easy to set the Swing Stop™ for precise cuts, time after time.

B NO PLAY IN THE MITER SLOT

Our extremely straight 24" anodized aluminum bar is 3/8" tall by 3/4" wide and features five bar adjusters that eliminate "play" in the miter slot with the turn of a screw driver.

C SWING STOP™

Our innovative Swing Stop™ features newly designed bushings which actively reduce 'play' in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for amazing cutting accuracy and repeatability… and flips out of the way when not in use.

D ADD A SACRIFICIAL FENCE

The curved foot of the Swing Stops™ "break-away" design allows you to add a sacrificial fence to your Miter Gauge.

Precision Band Saw Fence

ITEM# KMS7200

Beat Blade Drift. True Band Saw Precision.

Most band saw blades don't run perfectly perpendicular to the front of your table. There's always just a little bit of "drift" that prevents you from getting precise cuts even with a fence. Until now. Our Precision Band Saw Fence easily adjusts to your blade's drift angle to provide you with a whole new level of band saw accuracy. This fence mounts to most 14" band saws right out of the box and can be modified to fit many others by drilling a single hole in the aluminum mounting rail.

Compensate for blade drift by loosening two hex bolts and adjusting the angle of the fence.

Add a stop to the fence for producing cuts to a repeatable depth, such as cutting tenons.

Unmatched Versatility…

Never before has a band saw fence allowed you to accomplish such a wide variety of cuts. This fence adjusts both for blade drift and for perpendicularity to the blade (essential when cutting thin veneers). In addition, the fence can be removed and reassembled in a low-profile position to allow the blade guard to be moved closer to the workpiece. Last but not least, the fence can accept resaw guides or our stops for use in additional applications.

SPECIFICATIONS

Fence	Precision Lens Cursor	Blade Drift	Dimensions	Finish	Weight	Adaptability
Aircraft grade aluminum	For making precise cuts	Two simple adjustments for blade drift	Mounting Rail is 26" long Fence is 18" long	Anodized for easy clean-up	8.75 lbs.	Pre-drilled holes on the mounting rail fit on most 14" Band Saws

FEATURES

A RIGID DESIGN
The aluminum fence is incredibly strong, straight and built to last for years to come. The face and top side of the fence contain t-slots for adding stops, resaw guides and more.

B EASY TO REMOVE
When you don't need the fence, remove it in seconds - no tools required! Just loosen the locking knob and lift the fence from the mounting rail, below your table's surface.

C PRECISION LENS CURSOR
Magnified and easy-to-read for even the smallest adjustments, the thin red line on the Precision Lens Cursor lets you accurately set up the fence for cutting veneer, tenons, and more.

D ADJUSTABLE IN 2 DIMENSIONS
This fence is unique in that it adjusts to set up perfectly square to your table and blade. Two simple adjustments allow you to set the fence to match blade drift, greatly enhancing cutting accuracy.

RECOMMENDED ACCESSORIES

Precision Micro-Adjuster
Add enhanced precision to every cut.
ITEM# KMS7215

4.5" Resaw Guide
Adjust for blade drift on the fly.
ITEM# KMS7213

7" Resaw Guide
Adjust for blade drift on the fly with even the largest workpieces.
ITEM# KMS7214

Precision Trak & Stop Kit

ITEM# KMS8000

No Tape Measure. No Pencil. Just Precision.

Take the guesswork — and your tape measure and pencil — out of cutting wood to length. Our Precision Trak & Stop Kit allows you to turn your shop miter saw into a precise cutting system. Simply slide the cursor of the stop to the dimension you'd like to cut, place the board against the stop, and cut to an exact length time after time. You build the support wings yourself out of plywood or particle board then add the trak to the topside of the board. Perfectly sized workpieces couldn't be simpler!

Includes:

Includes four 2' pieces of Trak, one Swing Stop™, one Production Stop, one 12' length of L-R reading self-adhesive tape, one 12' length of R-L reading self-adhesive tape, detailed instructions, and mounting hardware.

ONLINE VIDEO

SPECIFICATIONS

Fence	Finish	Weight	Length	Measuring Tape
Aircraft grade aluminum	Anodized for easy clean-up	7 lbs.	(4) 2' sections for 8' of Trak length	(1) 12' R to L Reading (1) 12' L to R Reading

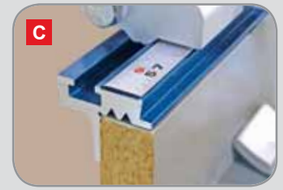
Perfect for a Variety of Applications

The most common setup for the Precision Track & Stop Kit is with a miter saw, but many woodworkers find it handy to add to their radial arm saw or drill press. No matter where you use the Precision Track & Stop Kit, you'll find it remarkably faster and more accurate than a tape measure and pencil.

FEATURES

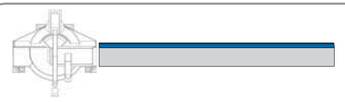
A PRODUCTION STOP
Designed to stand up to the rigors of repetitive cuts in an industrial environment, the Production Stop drops onto the top of the fence and features dual lens cursors for convenient use on either side of the blade.

B SWING STOP™
Our innovative Swing Stop™ features specially designed bushings which actively reduce 'play' in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for amazing cutting accuracy and repeatability… and flips out of the way when not in use.

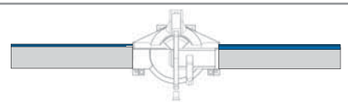


C RIGID ALUMINUM FENCE
Incredibly strong and built to last, our anodized aluminum Trak features an L-shaped foot that makes alignment and mounting to any 3/4" thick board a snap. Trak is designed with a groove across the top to accept the included self-adhesive measuring tape.

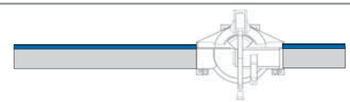
D SHOP MADE SUPPORT WINGS
Build simple plywood or MDF extensions to match the height of your saw, then add a back fence that reaches 2-1/4" above the saw height for the stops to glide upon. Instructions and mounting hardware for the Trak are included.



Position all 8 feet of Trak on one side.



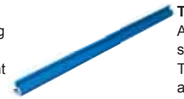
Center your saw with 4 feet of Trak on each side.



Place 6 feet of Trak on one side and 2 feet on the other side.

RECOMMENDED ACCESSORIES

Miter Attachment
Easily attached to a Swing Stop™ or Production Stop, the Miter Attachment supports the mitered end of the board on two surfaces to make a more accurate cut.
ITEM# KMS7831



Top Trak 4'
Add additional section of Top Trak to your Trak and Stop Kit.
ITEM# KMS7714

Swing Stop™
This uniquely designed stop swings out of the way when not in use. Specially designed bushings reduce 'play' in the stop, dramatically increasing accuracy.
ITEM# KMS7801

Production Stop
Features dual lens cursors and the unique ability to be moved to either side of the saw.
ITEM# KMS7800

Precision Stops

ITEM# KMS7800 ITEM# KMS7831 ITEM# KMS7801

FEATURES

PRODUCTION STOP
Our Production Stop is built for a rugged shop environment. Dual lens cursors on both sides of the stop allow it to be easily used on either side of the blade without re-configuring. This stop also drops onto both the Top Trak and Heavy Duty Trak from the topside, allowing it to be quickly removed and repositioned without sliding to the edge of the trak section.

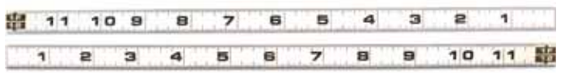
MITER ATTACHMENT
Our "Perfect Miter" attachment is designed to support the mitered end of a board so that the sharp point of the miter is not damaged while cutting. The attachment also allows the mitered end to be measured off two points of contact instead of the toe of the miter, creating increased accuracy. A slot is machined into the attachment which enables it to be attached to the Production Stop or Swing Stop™ with a simple carriage bolt (included).

SWING STOP™
Our innovative Swing Stop™ features specially designed bushings which actively reduce 'play' in the stop, dramatically increasing accuracy. The stop itself easily sets the distance between the end of the board and the saw blade for amazing cutting accuracy and repeatability… and flips out of the way when not in use.

Measuring Tapes

Imperial 12' Self-Adhesive Tape
This 1/2" wide, self-adhesive measuring tape fits snugly into the indentation on the topside of our Top Trak and Heavy Duty Trak. Metallic tape is highly scuff resistant and can be trimmed to length with a scissors.

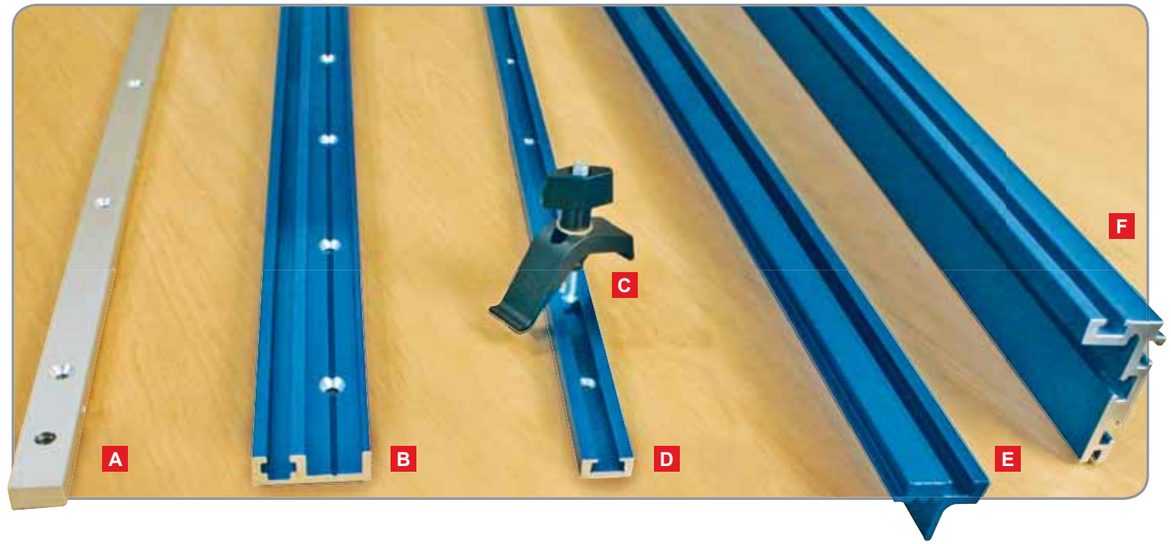
#KMS7723 Tape (12' R-L reading)
#KMS7724 Tape (12' L-R reading)



Metric 3.5 Meter Self-Adhesive Tape
Metric 3.5 meter tape, self-adhesive and fits snugly into the indentation on the topside of our Top Trak and Heavy Duty Trak. Metallic tape is highly scuff resistant and can be trimmed to length with a scissors.

#KMS7728 Tape (3.5 meter R-L reading)
#KMS7729 Tape (3.5 meter L-R reading)

Trak Components



A Jig and Fixture Bar
Six nylon screws along the length of the bar adjust with the turn of a screwdriver to take up any play in the miter gauge slot. Mounting holes are located every 4" along the length of the bar. Perfect for building workshop jigs and fixtures.

#KMS7303 Jig & Fixture Bar (30")

B Combo-Trak
Building your own router table? This combination Miter-Trak and Mini-Trak works with your miter gauge, featherboards, and other accessories to help add tremendous flexibility to your table top.

#KMS7448 Combo-Trak (48" length)

C Trak Clamp
This inexpensive and versatile clamp works great in a variety of applications. Fits the Mini Trak, Top Trak or HD Trak. You may also mount the clamp to a piece of wood by drilling a 1/4" hole and then countersinking a 7/16" hole for the bolt head. When mounting the clamp on any of the tracks, be sure to have the base of the clamp seated on the track to avoid pulling the track out of the work surface. For most clamping applications, we suggest using two clamps to keep the workpiece from rotating.

#KMS7511 Trak Clamp

D Mini Trak
Mini Trak can be used to produce countless types of woodshop jigs and fixtures such as taper jigs, cut-off sleds, and more. An adaptation of our other popular styles of trak, Mini Trak contains t-slots that will capture the head of a standard 1/4" hex bolt. You can surface mount Mini Trak or mount it flush into a 3/8" x 3/4" dado or rabbet. These sections can be easily cut to length with a hacksaw. As an added feature, Mini Trak now contains a recess in the bottom of the extrusion that will receive a 1/2" measuring tape (sold separately). Simply slide the tape into the trak and enjoy the added precision of your shop-made jigs and fixtures.

#KMS7507 Mini Trak (24" length)
#KMS7508 Mini Trak (36" length)
#KMS7509 Mini Trak (48" length)
#KMS7727 4' Non-Adhesive Tape (L-R reading not shown)

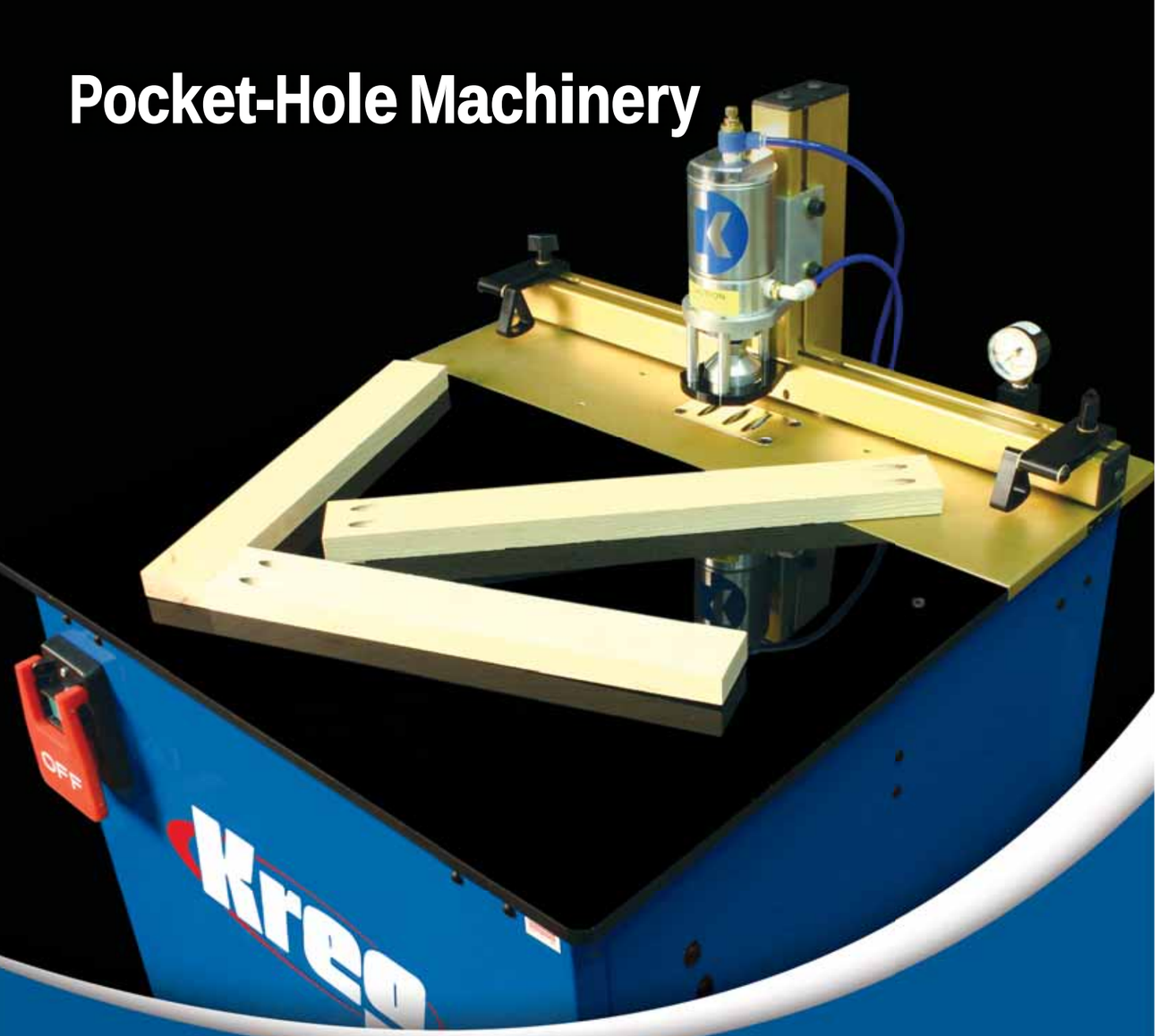
E Top Trak
Trak features a self-aligning L-shaped mounting foot for easy installation to a shop-made fence. Just drill 1/8" holes through the back of the extrusion and secure with the included mounting screws.

#KMS7712 Top Trak (2' length)
#KMS7714 Top Trak (4' length)

F Heavy Duty Trak
Our Heavy Duty Trak is an L-shaped, anodized aluminum extrusion that is extremely straight and perfect for heavy use commercial applications. Contains four T-slots which accommodate the head of a standard 1/4" hex bolt. A 1/2" recessed indentation runs along the top and frontside of the trak for easy application of a self-adhesive measuring tape (sold separately).

#KMS7704 Heavy Duty Trak (4' length)

Pocket-Hole Machinery



The Kreg Pocket-Hole Machine Advantage 51
The Foreman 52
DK1100 Pro Series 53
DK3100 Pro Series 54
DK5100 Pro Series 55
Face Framing Table 56
Pocket-Hole Machinery Comparison Chart 57

The Kreg Pocket-Hole Machine Advantage

When it comes to production Pocket-Holes, we've got you covered. We offer the widest selection of industrial Pocket-Hole Machines on the market. Semi-automatic, fully-automatic, single-spindle or multi-spindle, choose an option that fits your production schedule and budget. A demonstration DVD is available upon request.

Fast

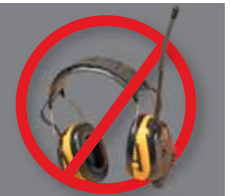
Cycle times of 2 seconds or less… and we have machines that drill up to 5 holes per cycle! Fast, efficient and built for high-speed production.

Durable

Unlike other drilling machines, Kreg machines use a hardened steel drill guide that supports the drill bit all the way into the workpiece, prolonging drill bit life and improving the cut quality of each Pocket-Hole.

Quiet

No need to bring your earplugs… Kreg machines (electric and pneumatic) are the quietest on the market. Now that's something everyone in the shop can appreciate.



Reliable

All Kreg Pocket-Hole Machines are TRUE production machines featuring high-quality industrial motors that are built to run all day, every day, in high volume production environments. Our unique design minimizes the stress on moving parts and eliminates failure prone parts.

Repeatable

Kreg machines feature unique Swing Stops that allow your stock to be positioned in a repeatable fashion and Pocket-Holes to be easily duplicated in the same location across cabinet rails. A Swing Stop can be quickly swung out of the way – and bypassed completely – by simply pushing your stock into its face.

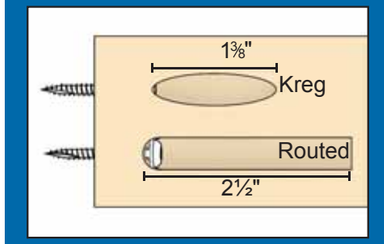
Quick

Don't let bit changes slow you down! All of our machines feature a simple and straightforward design which lets you switch bits in 60 seconds or less. Time IS money after all.

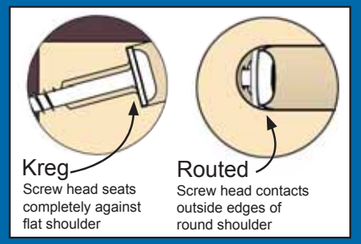
Adjustable

Whether you're working with 1/2" material or 2x4s, we've got the machine to handle it. All Kreg Pocket-Hole Machines are easy to adjust for specific stock in just a few seconds.

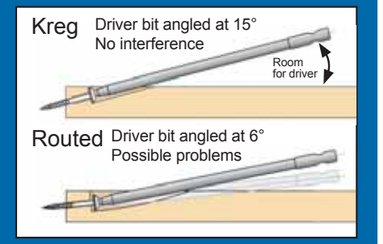
Efficient



The Kreg Pocket is almost a full inch shorter than a routed slot, making it easier to conceal.



The Kreg Pocket features a flat shoulder which seats the screw properly for a strong hold.



The Kreg Pocket features a 15° angle, which makes it easier to drive than a 6° angle.

The Foreman

Single-Step Pocket-Holes. A Small Shop's Dream.

If your production needs have outpaced our manual jigs, but you're not quite ready for a heavy-duty production machine, the Foreman is just what the contractor ordered. It features single-step operation for simplicity and speed, swing stops for production repeatability, and a durable design which is perfect for any jobsite or small shop.

Choose the way you work. The Foreman is available in two individual models – Pneumatic and Electric.

BUYING OPTIONS

Electric Foreman

Take your work on the road. This Foreman features a rugged ¾ hp, single-phase electric motor. Anywhere you've got a standard 110V outlet, you've got high speed Pocket-Holes, on demand.

ITEM# DB110

Pneumatic Foreman

Got air? This Foreman features an industrial-grade ¾ hp pneumatic motor capable of the same Pocket-Hole power as the electric version. Requires a compressor capable of producing 6cfm at 120 psi.

ITEM# DB55

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric: 3/4 hp 110 V single phase Pneumatic: 3/4 hp	DKDB Drill Bit (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	Electric: N/A Pneumatic: 6 cfm (120 psi min)	1 second	1-1/2"	1/2" material to 1-1/2" material	40 lbs.	Electric: 27" H x 14" W x 23" D (7" table height) Pneumatic: 20" H x 14" W x 23" D (7" table height)	1 Year

FEATURES

RELIABLE, ONE STEP DRILLING

Just position the wood and pull the lever. The automatic clamp secures the workpiece and the 3/8" stepped bit drills the Pocket-Hole in one smooth operation. In just seconds, you're ready to drill another workpiece.

MATERIALS UP TO 1-1/2" THICK

The Foreman quickly adjusts from the top side of the machine to position a screw in material from 1/2" up to 1-1/2" thick. Drill everything from drawer boxes to face-frames and deck material using this one machine.

SWING STOPS

The one-step drilling isn't the only thing that speeds production. The material positioning stops allow you to place Pocket-Holes precisely across a workpiece, yet swing out of the way when not needed, such as drilling across the length of a panel.

Simply Smart

The operation of the Foreman couldn't be more simple — one pull, one perfect Pocket-Hole. Other Pocket-Hole Machines require you to take the time to clamp your workpiece manually, but the hands-free clamping of the Foreman saves you that step, greatly increasing productivity.

RECOMMENDED ACCESSORIES

ITEM# DKDB

DKDB drill bit
3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.

DK1100 Pro Series

Single-Spindle Machines

Fast. Quiet. Reliable. The Production Pocket-Hole Standard.

The DK1100 series (and all of our machines) is built with true industrial-grade motors that provide the power to run day after day – quickly, quietly, and reliably – in even the most high-production environments. For most shops, this translates into previously unheard of productivity and efficiency. Something we could all use more of.

The DK1100 is available in three models – one Electric and two Pneumatic – which fit the specific needs of almost any production shop.

It Works For You

The DK1100 series of machines are the standard in the industry for drilling a single Pocket-Hole at a time. We've packed a ton of functional features into these machines that really set them apart from the competition. Choose from electric or pneumatic powered, free-standing or bench-mounted to fit the way you build.

BUYING OPTIONS

DK1100 FE

Add real productivity and efficiency to your shop with the 'Production Pocket-Hole Standard.' This model works with any standard 20 amp 110V outlet and features a strong 1-1/2 hp electric motor, single-spindle simplicity, and cycle times of less than one second.

ITEM# DK1100 FE

DK1100 FP

Already set up for pneumatic? This model features an industrial-grade 1-1/4 hp pneumatic motor capable of the same Pocket-Hole productivity as the electric version. Requires a compressor able to produce 8cfm at 120 psi. (50% duty cycle)

ITEM# DK1100 FP

DK1100 TP

This model is identical to the DK1100 FP, just in a much smaller frame. It features a table height of 8", making it easy to build into your workbench or relocate from time to time. Requires a compressor able to produce 8cfm at 120 psi. (50% duty cycle)

ITEM# DK1100 TP

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric Model: 1-1/2 hp 110 V single phase Pneumatic Models: 1-1/4 hp	DKDB Drill Bit (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	TP & FP: 8 cfm at 50% Duty Cycle (120 psi min) FE: 1 cfm clamp cylinder (90 psi min)	1 second	4"	1/2" material to 1-1/2" material	TP: 77 lbs., FP: 138 lbs., FE: 176 lbs.	TP: 19" H x 24" W x 24" D (8" Table Height) FP: 50" H x 24" W x 24" D (40" Table Height) FE: 50" H x 24" W x 24" D (40" Table Height)	5 Year Limited Warranty

FEATURES

A CONVENIENT SWING STOPS

Quickly position two Pocket-Holes across rails of various widths by placing it against one stop, drilling the hole, then repeating with the rail against the other stop. For drilling Pocket-Holes in panels, the stops simply swing out of the way.

B ADJUSTABLE FENCE

Adjustments couldn't be easier as the fence adjusts right from the topside of the machine to let you center a screw in 1/2" to 1-1/2" thick materials. The hold down clamp also adjusts to allow materials up to 4" thick to be drilled.

C QUICK DRILL BIT CHANGES

Changing drill bits is a quick and simple process. Simply loosen the collet with the provided allen wrench, replace with a new bit and you are back in production in less than 60 seconds.

D MOTORS BUILT TO LAST

The industrial grade motors used in Kreg machines are built for long lasting service. Kreg machines are also designed to minimize stress on moving parts, greatly reducing the likelihood of failure.

DK3100 Pro Series

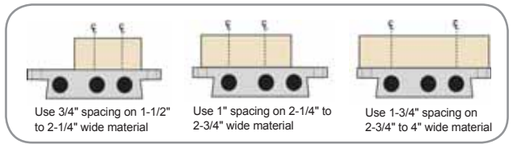
ITEM# DK3100

Multi-Spindle

The Same Face-Frames. Twice as Fast.

If you're looking for the ultimate machine to build face-fames, look no further. The multi-spindle DK3100 contains three spindles which allow you to drill two Pocket Holes across rails of varying widths in just one machine cycle – something that no other Pocket-Hole machine on the market can do. Best of all, it can also be quickly changed to drill a single Pocket-Hole, like our DK1100 series, by simply removing a drill bit. In short, if you're serious about face-frame production, the DK3100 is the machine that will deliver real performance to your shop and profits to your bottom line.

Twice the Pocket-Holes. Twice the Productivity. The DK3100 features a strong 110V 1-1/2" hp electric motor which runs two separate spindles and drills two perfect Pocket-Holes in less than one second.


Use 3/4" spacing on 1-1/2" to 2-1/4" wide material
Use 1" spacing on 2-1/4" to 2-3/4" wide material
Use 1-3/4" spacing on 2-3/4" to 4" wide material

The DK3100 not only drills two Pocket-Holes in one cycle, it also gives you options for spacing the holes. You can set the drill spindles at 3/4", 1" and 1-3/4" on center, perfect for today's most common rail widths.

Pocket-Holes Twice as Fast!

Multiple spindles give you the option of three different hole spacings to fit today's most common face-frame widths. If you would prefer to drill only one Pocket-Hole, no problem, just remove a drill bit and you get the equivalent of our DK1100 single-spindle machine. Only Kreg offers you the option of one or two Pocket-Holes at a time and your choice of three different on-center hole spacings *IN THE SAME MACHINE!*

SPECIFICATIONS

On-Center Spindle-Spacings: 3/4", 1", 1-1/2"

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
Electric, 1-1/2 hp 110 V single phase	LH-DKDB and (2) DKDB Drill Bits (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	1 cfm clamp cylinder (90 psi)	1 second	4"	1/2" material to 1-1/2" material	176 lbs.	50" H x 24" W x 24" D (40" Table Height)	5 Year Limited Warranty

FEATURES

EASY SETUP

The lift-off top gives you direct access to the drill bits. A simple turn of an allen wrench in the drill bit collets is all it takes to change bits. In less than a minute, you can change to any of the three settings or set up the DK3100 for single-spindle drilling.

ONE SECOND CYCLE TIMES

Two Pocket-Holes in one second? It's not a dream, it's reality with the DK3100. The one-touch foot pedal fires the spindle to make two perfect Pocket-Holes in one second.

DURABLE

The DK3100 uses a hardened steel drill guide that supports the drill bits all the way into the workpiece, prolonging drill bit life and improving the cut quality of the Pocket-Hole.

RECOMMENDED ACCESSORIES

DKDB drill bit
3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.

ITEM# DKDB

LH-DKDB drill bit (DK3100 only)
Left handed 3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.

ITEM# LH-DKDB

DK5100 Pro Series

ITEM# DK5100

Panel Boring Machine

One Machine Cycle. Five Pocket-Holes.

Five industrial-grade motors, five individually activated clamping cylinders, and five durable drill spindles; all in one amazing machine. The DK5100 makes drilling multiple Pocket-Holes across cabinet sides, shelving, stairs, and window/door extensions, easier than ever before. In the right situation, it can beat the bottle-neck that's slowing down your shop and significantly improve your bottom line.

Production panels just got faster. The DK5100 features 5 industrial-grade 3/4 hp pneumatic motors which power 5 individual drilling spindles. Requires a compressor able to produce 20 cfm at 120 psi. (50% duty cycle)

Don't let bit changes slow you down. The simple and straightforward design of the 5100 – and all of our machines – lets you make easy bit changes in 60 seconds or less.

Increase Your Shop Output

This machine is built for the shop that has a specific repetitive application that screams for increased productivity. The time saved by drilling up to five Pocket-Holes at once is truly dramatic and will allow you to reallocate resources to areas of your shop that need more attention.

SPECIFICATIONS

Motor	Drill Bits	CFM Rating	Cycle Time	Material Clamping Capacity	Hole Centering Capacity	Weight	Dimensions	Warranty
(5) Pneumatic, 3/4 hp motors 6" on-center spindle spacings	DKDB Drill Bit (3/8" Shank Dia. 3/16" Pilot, 1/2" long)	20 cfm at 50% Duty Cycle (120 psi)	2 seconds	1-3/4"	1/2" material to 3/4" material	350 lbs.	50" H x 36" W x 24" D (40" Table Height)	5 Year Limited Warranty

FEATURES

INDIVIDUAL CONTROL

Each of the five spindles is controlled with an on/off switch located on each clamping tower, giving you instant control of every spindle. Drill with all five spindles at once or turn a couple off to best meet the needs of your project.

5 POCKET-HOLES, 1 CYCLE

The DK5100's five spindles are spaced 6" on-center, the perfect spacing for many panel applications. A simple tap of the foot pedal will create five uniform Pocket-Holes in less than 2 seconds. Now that's productivity.

PNEUMATIC POWER

All five drill spindles are driven by industrial grade pneumatic motors that are designed to provide you with plenty of drilling power, panel after panel, year after year.

RECOMMENDED ACCESSORIES

DKDB drill bit
3/8" drill bit. Highly heat-resistant cobalt steel construction for a longer life.

ITEM# DKDB

Self-Tapping Pocket-Hole Screws
Square drive, case hardened, flat head, self-tapping screws. Perfect for any Pocket-Hole application. ***(see pages 18-21)***

Face Framing Table

ITEM# KFT4X8

Save Time. Save Your Back.

Assembling perfectly flush face-frames is a breeze with our pneumatic Face Framing Table. Assembly is quick, and since the flush assembly reduces and often eliminates the need for sanding, you'll save even more time and money. Best of all, the Framing Table stands at a 30 degree angle, so it uses less floor space than a flat table and saves your back by allowing you to work upright rather than hunched over. A large, 4'x8' table surface with 4 independently controlled pneumatic clamping cylinders.

Flush face-frames made easy. Align stile and rail along squaring fence. Adjust clamp cylinder and secure joint line. Drive self-tapping screw.

SPECIFICATIONS

Table Dimensions	Angle	Weight	Retractable Squaring Fence	Work Surface	Clamping	Accessories
76" H x 110" W x 30" D	30° from vertical	350 lbs	Retracts out of the way for frames longer than 8'.	4' x 8' melamine, 1-1/8" thick	Four high-quality clamping cylinders can be independently controlled. Activate one at a time or all at once by a master switch.	Add our Pneumatic Screwgun and 8' Coil Hose

FEATURES

RETRACTABLE SQUARING FENCE

The aluminum squaring fence on the left side of the table retracts out of the way to accommodate frames longer than 8'. Just begin your frame with the squaring fence up, then retract the fence as needed.

CUSTOMIZED SETUP

Each clamping cylinder can be independently controlled, so you can actuate each cylinder individually or activate them all at once with a master switch located at the bottom of the clamping arm.

POWERFUL CLAMPING

The four high-quality clamping cylinders apply tremendous pressure on the joint line to maintain a flush assembly. The clamping arm rolls easily on roller bearings and each cylinder glides smoothly along the arm for perfect positioning.

Perfectly Square. Perfectly Flush.

Fast assembly is great. Fast, accurate assembly that virtually eliminates sanding is even better. With the Framing Table, you'll get it all. It begins with the squaring fence for a perfectly square start. The pneumatic clamping cylinders hold your frame flush against the sturdy surface, helping to eliminate imperfections in the assembly so you'll rarely — if ever — need to finish sand your frame.

RECOMMENDED ACCESSORIES

ITEM# CT6066

Pneumatic Screwgun & 8' Polyurethane Coil Hose
Industrial-grade reversible pneumatic screwgun with quick-change chuck and 8' Polyurethane coil hose with ¼" NPT fittings and single swivel-fitting. Connects directly to pneumatic outlet on framing table.

Pocket-Hole Machinery Comparison

	Foreman DB55	Foreman DB110	Single-Spindle DK1100 TP	Single-Spindle DK1100 FP	Single-Spindle DK1100 FE	Mutli-Spindle DK3100	Panel Boring DK5100
Motor Type:	Pneumatic, 3/4 hp	Electric, 3/4 hp 110 V Single Phase	Pneumatic, 1-1/4 hp	Pneumatic, 1-1/4 hp	Electric, 1-1/2 hp 110 V Single Phase 17 Amps	Electric, 1-1/2 hp 110 V Single Phase 17 Amps	5 Pneumatic, 3/4 hp
Drill Bits:	DKDB drill bit (3/8" shank dia. 3/16 pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16 pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16 pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16 pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16 pilot 1/2" long)	2 DKDB drill bits, 1 LH-DKDB left hand (3/8" shank dia. 3/16 pilot 1/2" long)	DKDB drill bit (3/8" shank dia. 3/16 pilot 1/2" long)
CFM Rating:	6 cfm at 50% duty cycle (120 psi)	N/A	8 cfm at 50% duty cycle (120 psi)	8 cfm at 50% duty cycle (120 psi)	1 cfm for clamp cyclinder (90 psi min.)	1 cfm for clamp cyclinder (90 psi min.)	20 cfm at 50% duty cycle (120 psi)
Cycle Time:	1 second cycle time	1 second cycle time	1 second cycle time	1 second cycle time	1 second cycle time	1 second cycle time	2 second cycle time
Material Clamping Capacity	1-1/2"	1-1/2"	4"	4"	4"	4"	1-3/4"
Hole Centering Capability	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 1-1/2" material	1/2" material to 3/4" material
Weight	40 lbs.	40 lbs.	77 lbs.	138 lbs.	176 lbs.	179 lbs.	350 lbs.
Dimensions	20" H x 14" W x 23" D (Tabletop height of 7")	27" H x 14" W x 23" D (Tabletop height of 7")	19" H x 24" W x 24" D (Tabletop height of 8")	50" H x 24" W x 24" D (Tabletop height of 40")	50" H x 24" W x 24" D (Tabletop height of 40")	50" H x 24" W x 24" D (Tabletop height of 40")	50" H x 36" W x 24" D (Tabletop height of 40")
On-Center Spindle Spacings	N/A	N/A	N/A	N/A	N/A	3/4", 1", 1-3/4"	6"
Options (CE 230 V) Single Phase for use in Europe	CE Certified #DB55	N/A	CE Certified #DK1100 TP	CE Certified #DK1100 FP	CE Certified Model Available #DK1100 FE-CE (CE 230 V) Single Phase	CE Certified Model Available #DK3100-CE (CE 230 V) Single Phase	CE Certified #DK5100

Education and Apparel

Router Table Tips and Tricks DVD

Mark Eaton has a tremendous history working as an educator and expert in the woodworking community. Now Mark shares his expertise with routing and router tables with the rest of us through an incredibly educational 25 chapter DVD. In this DVD, Mark shares some of his best tips and tricks for router safety, setup, basic techniques and bits, and advanced techniques.

#V09-DVD **Mark Eaton**

Trim Carpentry DVD

Gary Striegler, a second generation homebuilder with over 30 years of hands-on experience, demonstrates some of his time-proven techniques for creating classic home details that set his work apart from the competition. In this two hour DVD, watch as Gary uses the speed, strength, and simplicity of Kreg Joinery™ to create a variety of eye-catching trim details for the home.

#V07-DVD **Trim Carpentry**

More! Trim Carpentry DVD

In this 2 Disc DVD set, Gary takes you even farther into the world of Trim Carpentry, as he uses the Kreg Jig® to construct a beautiful eye-catching finished basement complete with custom solid-wood doors, built-ins, closet organization, wainscoting, a beautiful trimmed structural post, and a whole lot more.

#V10-DVD **NEW Trim Carpentry**

Cabinetmaking DVD

Have you been reluctant to build your own cabinets because of the complicated joinery and time commitment involved? Well, wait no longer...Kreg Joinery™ provides a proven technique that will help you build your projects Faster, Stronger, Simpler and Better than you ever imagined possible! This DVD guides you through the basic techniques needed to create cabinets for your shop, home office, or kitchen.

#V03-DVD **Cabinetmaking**

Router Tables DVD

No workshop is complete without a sturdy router table to complete all of your shaping operations. Why not build one that will last a lifetime with plywood and the simplicity of Kreg Joinery™? This table features loads of storage space with large pull-out bottom drawers as well as dust-free router bit storage cavities. Last, but not least, a well thought out dust collection system pulls dust from both behind the fence and below the table to make this design one-of-a-kind.

#V06-DVD **Router Tables**

Tables DVD

Ever thought of yourself as a furniture maker? With Kreg Joinery™ as its foundation this video will have you building strong, sturdy tables in a matter of hours. Use the skills acquired in this video to produce tables for every room in the house; from end tables and coffee tables, to sofa tables, dining room tables and more…

#V05-DVD **Tables**

Basic Cabinetmaking Booklet

This 40 page booklet covers the basics of building professional face-frame cabinets with Kreg Joinery™. The information in this booklet was provided as excerpts from an upcoming cabinetmaking book by Mark Duginske. The content of this booklet centers around building a single 15" wide base cabinet to help develop skills that will later allow a woodworker to produce an entire kitchen.

#MD-CAB01 **Basic Cabinetmaking**

The New Complete Guide to the Band Saw

This comprehensive book written by well-known Band Saw expert and author Mark Duginske details the history and modern use of the "Most Important Tool In Your Shop" – the Bandsaw.

#BOOK-MDBSGB **Band Saw Book**

The Pocket Hole Drilling Jig Project Book

The Pocket Hole Drilling Jig Project Book gives woodworkers step-by-step instructions for using a pocket hole drilling jig to create joints in a range of stunning furniture projects, including: Face-frames, Cabinets, Tables, Shelving units, Dressers, Frame-and-panel doors, And more.

#PHDBOOK

Kreg T-Shirt

Heavy-Weight, Double-Stitched, 100% Cotton Available in Sizes Adult L-XL.

#BSSL **Large**
#BSSXL **X-Large**

Kreg Long-Sleeve T-Shirt

Heavy-Weight, Double-Stitched, 100% Cotton Available in Sizes Adult L-XL.

#BLSL **Large**
#BLSXL **X-Large**

Kreg Baseball Cap

Low-Profile, Adjustable Fabric Back Strap, One-Size-Fits-All.

#BHAT **One Size Fits All**

Kreg Get Connected.

kregtool.com

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Kreg Jig Owner's Community

http://kregjig.ning.com

Please take a moment to visit the Kreg Jig® Owners' Community, today! It's the only place you'll find thousands of project photos, videos, tips/tricks, discussions, and project plans, all based on the Kreg Jig®!

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New
Introducing...
Rip-Cut
The fast, accurate, affordable, simple, light-weight, super-compatible, left and right-handed, circular saw guide from Kreg… has just arrived.
Quickly Connects to Most Left and Right Hand Circular Saws
Multiple Applications: Cut material from 1/8” to 24” wide
Reversible Guide Arm – Right- or Left-Hand